DPS XXXX-2023 (Draft) ICS No. 43.080.99

# DRAFT PAKISTAN STANDARD SPECIFICATION FOR TRICYCLE L2, L4 & L5 CATEGORY AND QUADRICYCLE L6 & L7 CATEGORY VEHICLES DPSS: 4708-2023 (Draft)



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# PAKISTAN STANDARD SPECIFICATIONS <u>FOR</u> <u>L2, L4, L5, L6 AND L7 CATEGORY AUTO VEHICLES</u> PSS: XXXX-2023 (Draft)

#### 0 FOREWORD

NOT Withstand any other standard for "L2, L4, L5, L6 and L7" category vehicles (as defined in the *Consolidated Resolution on the Construction of Vehicles* ECE/TRANS/WP.29/78/Rev.5) except "PSS 4708-2023"

- **0.1** This Pakistan Standard was adopted by the authority of the Board of Directors for Pakistan Standards & Quality Control Authority after the draft prepared and finalized by the Technical Committee for Three Wheeler Auto Vehicles (TC-03) and was approved and endorsed by the National Standards Committee on \_\_\_\_\_.
- **0.2** This Pakistan Standard is prepared after taking into consideration the views and suggestions of manufacturers, specialists and utilizing agencies. This Pakistan Standard has been revised after considering WP.29 Regulations for the complete vehicle standard specification. Pakistan has become signatory and it is imperative to follow, if we want to export our products Worldwide.
- **0.3** This Pakistan Standard was first prepared in 2001 and then revised in 2005, 2008, 2009 and 2012. Now keeping in view, the latest developments for accommodating WP-29 Regulations of L Category, hence the necessary amendments have been made in this standard.
- **0.4** This standard is subject to periodical review in order to keep pace with developments in technologies and these vehicles acceptable worldwide so that Pakistan export of automobile may increase many folds. Any suggestion for improvement will be recorded and placed before the concerned committee in due course.
- **0.5** With reference to National Standard Committee Meeting Ref: # PSQCA/SDC/AUTO/NSC/DMM-19/2020, Dated 08-03-2023, Standard for L6, L7 is also being incorporated in this document.

#### 1 SCOPE

**1.1** This Standard specifies the requirements for 'L' Category Vehicles including gasoline & electric vehicles (L2, L4, L5, L6 & L7) Category which have either separate closed rear area or an open platform normally used for the transport of goods and passengers.

- **1.2** This standard specifies marking, labeling, sampling requirements, testing and distribution criteria for conformity.
- **1.3** This standard covers General vehicle specifications, Active Safety, Passive Safety, General Safety and Environment Safety.
- **1.4** This standard does not cover competition vehicles and special purpose vehicles. (Other than Disable Persons vehicles and Ambulances.)

#### 2 **DEFINITIONS**

- 2.1 Vehicle: A 'L-category' vehicle that is ready to use on road and comprising of the following;
- 2.1.1 Single/coupled chassis frame
- 2.1.2 Complete body, built with hood frame, hood cover and driver seat
- 2.1.3 Passenger seats in accordance with the applicable specifications (as per specs define in each category)
- 2.1.4 A wind screen (for closed cabin type vehicles)
- 2.1.5 At least one head lamp, turn signals, reflectors for vehicle broad configurations (specified in Table 1)
- 2.1.6 Power-train comprising of a single engine/electric motor(s) having suitable power to weight ratio, an efficient and
- 2.1.7 Safe transmission and safe braking system
- 2.1.8 An efficient and safe steering system.
- 2.1.9 Speedo meter, Neutral indicator and Temperature gauge (for water cooled engines only).
- 2.1.10 Power-driven vehicle: Means any gasoline/diesel engine or electric powered, self-propelled, wheeled, road vehicle other than a rail-borne vehicle.
- 2.1.11 Motor vehicle: Means any power-driven vehicle which is normally used for carrying persons or goods by road or for drawing, on the road, vehicles used for the carriage of persons or goods. This term embraces trolley-buses, that is to say, vehicles connected to an electric conductor and not railborne. It does not cover vehicles such as agricultural tractors, which are only incidentally used for carrying persons or goods by road or for drawing, on the road, vehicles used for the carriage of persons or goods.
- 2.1.12 Passenger: Means the travelers of the vehicle including driver of the vehicle are said to be the passengers.
- 2.1.13 Driver: Means the person who operates the machine/vehicle in a manner as specified by the manufacturer.

- 2.1.14 Manufacturer: Means the person or body who is responsible to the Type Approval Authority (TAA) for all aspects of the type of approval process and for ensuring the conformity of production. It is not essential that the person or body is directly involved in all stages of the construction of the vehicle or component which is the subject of the approval process.
- 2.1.15 Vehicle type: Vehicle type is a Group of attributes used to define the vehicle. The vehicle type can define the mode of transportation and which units of measure are used for volume and weight. The vehicle category, as defined
  - a) The gross vehicle mass,
  - b) Velocity maximum;
  - c) A different type of braking device;
  - d) The engine type;
  - e) The final drive ratios;
  - f) The tire dimensions.
  - g) Single/ chassis frame
  - h) Complete body with hood frame, hood cover and driver seat
- 2.1.16 Classification of Vehicles: Vehicle category classifies a land vehicle or trailer for regulatory purposes. This standard applies only to the following categories of vehicles:

#### A. Category L2:

A three-wheeled vehicle of any wheel arrangement with an engine cylinder capacity in the case of a thermic engine not exceeding 50 cm3 and whatever the means of propulsion a maximum design speed not exceeding 50 km/h.



# B. Category L4:

A vehicle with three wheels asymmetrically arranged in relation to the longitudinal median plane with an engine cylinder capacity in the case of a thermic engine exceeding 50 cm3 or whatever the means of propulsion at a maximum design speed exceeding 50km/h (motor cycles with sidecars).



#### C. Category L5:

A vehicle with three wheels symmetrically arranged in relation to the longitudinal median plane with an engine cylinder capacity in case of a thermic engine exceeding 50 cm3 or whatever the means of propulsion at a maximum design speed exceeding 50 km/h.



#### D. Category L6:

A vehicle with four wheels whose unladen mass is not more than 350 kg, not including the mass of the batteries in case of electric vehicles, whose maximum design speed is not more than 50 km/h and whose engine cylinder capacity does not exceed 50 cm3 for spark ignition engine, or whose maximum net power output does not exceed 4 kW in the case of other internal combustion engine, or whose maximum continuous rated power does not exceed 4 kW in the case of electric engines.







### E. Category L7:

A vehicle with four wheels, other than that classified for the category L6, whose unladen mass is not more than 400kg (550 kg for vehicles intended for carrying of goods), not including the mass of batteries in the case of electric vehicles and whose maximum continuous rated power does not exceed 15 kW.



[Note: \*\*For better understanding of classification of vehicle and the sub-classification of vehicle please see Annex-I. In this annex each vehicle is defined through photographs for easy understanding also because "L" category of vehicle has very wide range of products and uses in the world that's why its classification is further divided into sub-classification also.]

- 2.2 Passenger: A person that travels in the vehicle including driver of the vehicle.
- **2.3** Test Speed: Means the vehicle speed measured the moment the driver begins to actuate the brake control(s). For tests where the simultaneous actuation of two controls is specified, the vehicle speed is taken from the point the first control is actuated as defined in UN Regulation No. 78.
- **2.4** Transmission: Means the combination of components that provide the functional link between the control and the brake as defined in UN Regulation no. 78
- **2.5** Audible Signals of Cycles: The provision of a bell is compulsory on cycles with auxiliary engines (if this category of vehicle is provided for in National Regulations). This bell may, however, be replaced by a warning device. This audible sound shall be in conformity with the provisions of UN Regulation No. 28, however the sound-pressure level of the device fitted to the vehicle shall be equal to or greater than 76 dB(A).

#### 2.6 Braking system and components

- 2.6.1 Antilock Brake System (ABS)" means a system which senses wheel slip and automatically modulates the pressure producing the braking forces at the wheel(s) to limit the degree of wheel slip.
- 2.6.2 "Baseline test" means a stop or a series of stops carried out in order to confirm the performance of

the brake prior to subjecting it to a further test such as the heating procedure or wet brake stop.

- 2.6.3 "Brake" means those parts of the brake system where the forces opposing the movement of the vehicle are developed.
- 2.6.4 "Brake system" means the combination of parts consisting of the control, transmission, and brake, but excluding the engine, whose function it is to progressively reduce the speed of a moving vehicle, bring it to a halt, and keep it stationary when halted.
- 2.6.5 "Combined brake system (CBS)" means:
- 2.6.6 For vehicle categories L5, L6 and L7: a service brake system where the brakes on all wheels are operated by the actuation of a single control.
- 2.6.7 "Components of the braking system" means one of the individual parts which, when assembled, constitute the braking system.
- 2.6.8 "Control" means the part actuated directly by the rider in order to supply or control the energy required for braking the vehicle to the transmission.
- 2.6.9 "Different types of braking systems" means devices which differ in such essential respects as:
  - a) Components having different characteristics;
  - b) A component made of materials having different characteristics, or a component differing in shape or size;
  - c) A different assembly of the components.
- 2.6.10 "Driver mass" means the nominal mass of a driver that shall be 75 kg (subdivided into 68 kg occupant mass at the seat and 7 kg luggage mass).
- 2.6.11 "Engine disconnected" means when the engine is no longer connected to the driving wheel(s).
- 2.6.12 "Gross vehicle mass" or "maximum mass" means the technically permissible maximum laden mass as declared by the manufacturer.
- 2.6.13 "Initial brake temperature" means the temperature of the hottest brake before any brake application.
- 2.6.14 "Laden" means so loaded as to attain the gross vehicle mass as defined in paragraph 2.12.
- 2.6.15 "Lightly loaded" means mass in running order plus 15 kg for test equipment, or the laden condition, whichever is less. In the case of ABS tests on a low friction surface (Annex 3, paragraphs 9.4. to 9.7.), the mass for test equipment is increased to 30 kg to account for outriggers.
- 2.6.16 "Mass in running order" means the sum of the unladen vehicle mass and driver mass.
- 2.6.17 "Peak braking coefficient (PBC)" means the measure of tyre to road surface friction based on the maximum deceleration of a rolling tyre.
- 2.6.18 Power-assisted braking system" means a brake system in which the energy necessary to produce the braking force is supplied by the physical effort of the rider assisted by one or more energy supplying

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devices, for example vacuum assisted (with vacuum booster).

- 2.6.19 "Secondary brake system" means the second service brake system on a vehicle equipped with a combined brake system.
- 2.6.20 "Service brake system" means a brake system which is used for slowing the vehicle when in motion.
- 2.6.21 "Single brake system" means a brake system which acts on only one axle.
- 2.6.22 "Split service brake system (SSBS)" means a brake system that operates the brakes on all wheels, consisting of two or more subsystems actuated by a single control designed so that a single failure in any subsystem (such as a leakage type failure of a hydraulic subsystem) does not impair the operation of any other subsystem.
- 2.6.23 "Stopping distance" means the distance travelled by the vehicle from the point the rider begins to actuate the brake control to the point at which the vehicle reaches a full stop. For tests where the simultaneous actuation of two controls is specified, the distance travelled is taken from the point the first control is actuated.
- 2.6.24 "Test speed" means the vehicle speed measured the moment the driver begins to actuate the brake control(s). For tests where the simultaneous actuation of two controls is specified, the vehicle speed is taken from the point the first control is actuated.
- 2.6.25 "Transmission" means the combination of components that provide the functional link between the control and the brake.
- 2.6.26 "Unladen vehicle mass" means the nominal mass of the vehicle as indicated by the manufacturer(s) including all factory fitted equipment for normal operation of that vehicle (e.g. fire extinguisher, tools, spare wheel), plus coolant, oils, 90 per cent of fuel and 100 per cent of other gas or liquids, as specified by the manufacturer.
- 2.6.27 "Vehicle type" means a sub-category of L-category vehicles as defined in para 2.1.14 above.
- 2.6.28 "Vmax" means either the speed attainable by accelerating at a maximum rate from a standing start for a distance of 1.6 km on a level surface, with the vehicle lightly loaded, or the speed measured in accordance with ISO 7117:1995.
- 2.6.29 "Wheel lock" means the condition that occurs when there is a slip ratio of 1.00.
- 2.6.30 "Emergency braking signal" means logic signal indicating emergency braking specified in paragraphs 5.1.15. to 5.1.15.2. of this Regulation.
- 2.6.31 "Braking Signal" means a logic signal indicating when illumination of the stop lamp is required or allowed as specified in paragraph 5.1.17. of this Regulation.
- 2.6.32 Electric Regenerative Braking System" means a braking system which, during deceleration, provides for the conversion of vehicle kinetic energy into electrical energy and is not part of the service

braking system. "Disable the antilock brake system" means to put the system into a state where it will no longer fulfil the technical requirements in paragraph 9 of Annex 3 to this Regulation."

#### 2.8 Vehicle Mass and Dimensions

- 2.8.1 Mass of a vehicle in running order: means the mass of an un-laden vehicle with bodywork, and with coupling device in the case of a towing vehicle, or the mass of the chassis with cab if the manufacturer does not fit the bodywork and/or coupling device, including coolant, oils, 90 per cent of fuel, 100 per cent of other liquids except used waters, tools, spare wheel, driver (75 kg).
- 2.8.2 Laden Vehicle Mass: Vehicle laden with the maximum limits of loadable mass as claimed by O.E.M
- 2.8.3 Un-laden Vehicle Mass: The verifiable vehicle mass as defined by the O.E.M. without any passenger and carriage loads.
- 2.8.4 Maximum Dimensions: The maximum dimensions authorized for L-Category three or four-wheel motor vehicles are as follows;

Length	4.0 meter
Width	2.0 meter
Height	2.50 meter

#### 2.8.5 Maximum Masses:

- 2.8.5.1 The maximum un-laden masses for L-Category three or four-wheel motor vehicles are as follows (no account is taken of the mass of traction batteries for electric vehicles):
  - I. 270 kgs for Tricycles: of Category L2.
  - II. 425 kgs for tricycles; of category, L5
- 2.8.5.2 The maximum un-laden masses for L-Category three or four-wheel motor vehicles are as follows (no account is taken of the mass of traction batteries for electric vehicles):
  - a) 270 kgs for Tricycles: of Category L2.
  - b) 425 kgs for tricycles; of category, L5
- 2.8.5.3 Four-wheel motor vehicles (Quadricycles) (L6 and L7 category) (no account is taken of the mass of traction batteries for electric vehicles)
  - a) 350 kg; of category of L6
  - b) 450 kg; of category L7 for transport of passengers

c) 600kg; of category L7 for transport of goods

- **2.9** Attainable Speed Test: Max. Speed multiplied by 0.95 that a vehicle can attain when tested on a vehicle test bench without any air resistance simulation mechanism.
- 2.10 Emission from Engine: Smoke, Carbon-monoxide, Hydrocarbon and Oxides of Nitrogen (HC + NOx) in addition to the sound emitted from vehicle during idling [as per SRO 742(1)/93] and load condition. [Smoke valid and HC + NOx optional; till implementation of Ministry of Environment's S.R.O.72(Ke)/2009] as defined in UN Regulation no. 40.
- 2.10.1 Hydrocarbons: Hydrocarbon compounds derived from non-combustion or incomplete combustion of fuel in the engine emitted during idling and load condition. (To be measured and added to NOx).
- 2.10.2 Oxides of Nitrogen: Compound of nitrogen and oxygen resulting from combustion in the engine. (To be measured and added to HC).
- 2.10.3 Carbon-monoxide: Carbon-monoxide resulting from incomplete combustion in the engine.
- 2.10.4 Smoke: The particulate matter emitted through the vehicle exhaust as measure with some suitable equipment (i.e., smoke gun/ pump using ringlemann chart or smoke meter).
- **2.11** Sound Level: It means the root-mean-square of the values measured in dBA that are recorded at 7.5 meters from source. "dBA" means the A-weighted sound level in decibels, measured using a sound level meter as defined in UN Regulation no. 28.
- **2.12** Horn Sound: It means the root-mean-square of the values measured in dBC that are recorded during testing of the vehicle as emitted from vehicle horn. "dBC" means the C-weighted sound level in decibels, measured using a sound level meter as defined in UN Regulation no. 28.
- **2.13** Decibel (dB): It means 20 times the logarithm to the base 10 of the ratio of the measured sound pressure relative to a reference sound pressure of 20 mPa.
- 2.14 Engine Leak Prevention Test: Any suitable system to assure leak prevention of engine or its parts
- **2.15** Engine Idling RPM Test: The rotational speed of an engine in rotations per minute (RPM) at which the engine is in idling condition to ensure uniform engine tune-up of vehicle as tested by any suitable RPM meter at idle speed.
- **2.16** Ground Clearance:

The ground clearance between the axles means the shortest distance between the ground plane and the lowest fixed point of the vehicle as mentioned in ECE/TRANS/WP.29/78/Rev.6. Ground clearance beneath one axle means the distance beneath the highest point of the arc of a circle passing through the center of the tyre footprint of the wheels on one axle and touching the lowest fixed points of the vehicles between the wheels.

#### 2.17 Road Clearance:

The road Clearance for the purpose of this Pakistan Standard shall be defined as the height of any part of a vehicle that would touch first if the height of a conventional speed breaker (a continuous heaped surface on road perpendicular to the traffic flow direction) is gradually increased. The road clearance is to be measured using laden vehicle with standard vehicle equipment. Road clearance may not be affected by the differential or any such part of the vehicle that does not create any hindrance in crossing a conventional speed breaker due to the height provided by tires while crossing such surfaces as mentioned in ECE/TRANS/WP.29/78/Rev.6.

# 3 PROCEDURE FOR THE ADMINISTRATIVE REQUIREMENTS FOR THE APPROVAL OF L2, L4, L5, L6 AND L7 CATEGORY VEHICLE (THREE WHEEL AND FOUR WHEEL)

## 3.1 APPLICATION FOR APPROVAL

- 3.1.1 The application for approval of a vehicle type with regard to its construction, safeties and environmental protection shall be submitted by the vehicle manufacturer or by their authorized representative.
- 3.1.2 This document includes only the requirements for categories L2, L4, L5, L6 and L7 Tricycles and Quadricycles.
- 3.1.3 The under mentioned documents in triplicate should be attached with this application:
- 3.1.3.1 A description of the vehicle type with regard to the items specified in paragraph 2.1 and in Annex-I. The symbols identifying the vehicle type shall be specified;
- 3.1.3.2 A vehicle, sample representative of the vehicle type to be approved, shall be submitted to the technical service responsible for conducting the approval verifications.
- 3.1.3.3 A list of type of approval certification about active safety as per table, duly identified, constituting the vehicle as mentioned in Annex-I.

#### 3.2 APPROVAL

- 3.2.1 If the vehicle type submitted for approval pursuant to this Standard meets the requirements, at least, the approval of that vehicle type shall be granted.
- 3.2.2 An approval number shall be assigned to each type approved. Its first two digits shall indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation, if any, at the time of issuance of the approval. The same applicant Party shall not assign the same number to the same vehicle type equipped with another type of devices such as (brake system, lighting system, exhaust system etc.) or to another vehicle type.
- 3.2.3 There shall be affixed, conspicuously and in a readily accessible place specified on the approval form, to every vehicle conforming to a vehicle type approved under this Regulation
- 3.2.4 The approval mark shall be clearly legible and be indelible.
- 3.2.5 The approval mark shall be placed close to or on the vehicle data plate affixed by the manufacturer.
- 3.2.6 Annex 2 to this Regulation gives examples of arrangements of Approval marks.
- 3.2.7 Assemblers shall assure warranty of vehicle for at least three (03) months or 5000km whichever comes earlier, in-case of defects the assemblers shall offer free service /spare parts
- 3.2.8 The assembler /manufacturer shall offer availability of after sales service and parts/

maintenance through authorized service dealer workshop in the area of sales.

- 3.2.9 The assembler /manufacturer shall be responsible for informing the public on change of model.
- 3.2.10 The assembler /manufacturer shall establish sales dealerships and service cum spare parts facilitation through warranty centers in major cities of the country and publicize their address in a way that the public should be aware of these facilities.
- 3.2.11 The assembler /manufacturer shall not sell any vehicle without sales tax invoice and is bound to submit quarterly production reports; in accordance of applicable S.R.O. of Ministry of Science and Technology; to PSQCA.
- 3.2.12 Checklist of documentation to be shown at the time of inspection as evidence of QA /QC for Assembly units defined by PSQCA is annexed (Annex-A).
- 3.2.13 QA/QC Check List: (See Annex A).

#### **3.3 CONFORMITY OF PRODUCTION**

- 3.3.1 Every vehicle (system) approved to this Regulation shall be so manufactured as to conform to the type approved by meeting the requirements set forth. In order to verify that the requirements are met, suitable controls of the production shall be carried out.
- 3.3.2 The approval holder shall ensure existence of procedures for the effective control of the quality of products.
- 3.3.3 The approval holder shall provide access to the control equipment necessary for checking the conformity to each type approval.
- 3.3.4 The approval holder shall Ensure that data of test results are recorded and that annexed documents shall remain available for a period to be determined in accordance with the Type Approval Authority
- 3.3.5 The approval holder shall analyze the results of each type of test, in order to verify and ensure the stability of the product characteristics making allowance for variation of industrial production
- 3.3.6 The approval holder shall ensure that any sampling of samples or test pieces giving evidence of nonconformity with the type of test considered shall give rise to another sampling and another test. All the necessary steps shall be taken to re-establish the conformity of the corresponding production
- 3.3.7 The Type Approval Authority which has granted type approval may at any time verify the conformity control methods applicable to each production unit.
- 3.3.8 In every inspection, the test books and production survey records shall be presented to the visiting inspector; The inspector may take samples at random which will be tested in the manufacturer's laboratory. The minimum number of samples may be determined according to the results of the manufacturer's own verification.

- 3.3.9 When the quality level appears unsatisfactory or when it seems necessary to verify the validity of the tests carried out in application, the inspector shall select samples to be sent to the Technical Service which has conducted the type-approval tests
- 3.3.10 The Type Approval Authority may carry out any test prescribed in this Regulation. The normal frequency of inspections authorized by the Type Approval Authority shall be once every two years. In the case where negative results are recorded during one of these visits, the Type Approval Authority's shall ensure that all necessary steps are taken to re-establish the conformity of production as rapidly as possible.

#### 3.4 MARKING AND LABELLING

- 3.4.1 At least there shall be affixed, legibly, clearly and permanently; to any part of the engine and chassis of every vehicle; number, letter or mark representing the model of the vehicle corresponding to the engine and chassis.
- 3.4.2 Any unit that manufacturer's products complying with this standard shall use the PS Mark in connection with its products only after having received license from the Pakistan Standards and Quality Control Authority. Sale of production without PS Mark is prohibited.

#### 3.4.3 Vehicle Technical Specification to be Communicated:

- I. General: Manufacturer's Name, Address, Name of model and variants, Category of vehicle, Max. Design Speed, km/h.
- II. Transmission: Type (Manual/Automatic/semi-automatic); Overall transmission ratio 1st, 2nd, 3rd, 4th, 5th, Over drive.
- III. Weight (kg): Weight in running order, Front axle, Rear axle, Un-laden vehicle weight, combined weight of Front axle & Rear axle.
- IV. Service Braking system: Type (drum / disc/leading/trailing), Front, Rear, Other, Make, Front, Rear, Other.
- V. Services Control System (operate by Hand/foot): Front, Rear, Combined Free play of Control, front, Rear, Combined, Brake Pedal ratio, Hand lever ratio.
- VI. Services Brake Transmission Type: Mechanical/Hydraulic
- VII. Services Brake Drum or Disc Effective Dia mm: Front, Rear and other Material (if the braking surface is non-ferrous).
  - a. Nominal Size of master cylinder mm
  - b. Nominal Size of wheel cylinder mm: Front, Rear, and other
  - c. Parking Brake: Braking Wheel, Type, Control (operated by hand /foot), Locking devices

VIII. Tyre: Tyre size and ply rating, Front wheel, Rear wheel and other wheel, Inflation Pressure-Un-laden(kg/cm<sup>2</sup>), Front, Rear, Other wheel Inflation Pressure-Laden kg/cm<sup>2</sup>, Front, Rear and other wheel.

#### 3.5 CRITERIA FOR LOT AND SAMPLING FOR CONFORMITY TESTIING

- 3.5.1 LOT SIZE: Vehicles of the same type as those previously deemed to comply with this standard, which are manufactured or delivered or purchased at the same time.
  - a. A lot shall not exceed 500 in number for the purpose of QA /QC.
  - b. A minimum number of 5 10 units must be offered for sampling of 03 units (to be picked up at random) for inspection / surveillance by PSQCA.

#### **3.6 TESTING P ROCEDURES & RECORDS:**

A sequence of test cases in execution order, and any associated actions that may be required to set up the initial preconditions and any wrap up activities post execution.

#### **3.7 TEST RECORDS:**

In -house testing of samples and records of test shall be maintained for a minimum period of 2 years.

#### **3.8 VEHICLE SPECIFICATIONS:**

- 3.8.1 The specifications for L-Category Vehicles shall be in compliance with the General Requirements as mentioned in Table-1-5.
- 3.8.2 The specifications for Quadricycles shall be in compliance with the General Requirements as mentioned in Table- 6–13
- 3.8.3 The specifications for Electric Vehicle shall be in compliance with the General Requirements Table-15.

# <u>TABLE-01</u> Construction of Vehicle for Category L5 TRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr. No.	Detail of Standards	Limits (with units)	Criteria	UNR eg	PS-4708
1.	Overall length	≤ 4000 mm	To be measured using extreme ends.		
2.	Overall Width with folded mirrors	≤ 2000 mm	To be measured using extreme ends.		
3.	Overall Height from the ground	≤2500 mm	To be measured from the levelled ground surface to the extreme height of the vehicle.		
4.	Wheel track (mm)	950 – 1450	To be measured from the center of the wheel on either side		
5.	Wheel base (mm)	1400 - 3500	To be measured from the center of the front wheel to the center of the rear wheel		
6.	Overhang	≤1300 mm	Distance from the extreme ends to the start of the wheel		
7.	Unladen Weights kgs (maximum)	350 kgs - 500 kgs	Vehicle Weight including all standard accessories and lubricants without passenger measured		
8.	Available seat size per passenger	38 cm x 38 cm (min.)	Padding Thickness should be 25mm min for comfortable level		
9.	Passenger seat backrest	40 cm x 38 cm (min.)	Optional for driver seat.		
10.	Passenger Seating height	30 cm (min.)	May be reduced to 22 cm (min.) in case bucket seats are used		
13.	Leg room for each passenger	33 cm (min.)	Physical measurement to be taken		
14.	Driver Seat (mm/inch)	W: 410/16 x T 25mm	Thickness should be 25mm min for comfortable level	l	
15.	Driver Seat Height (mm/inch)	410/16 from floorboard	Thickness should be 25mm min for comfortable level	L	
16.	Driver seat back rest (mm/inch)	410 / 16 x 410/16 x 25mm L x W x T Suitably Foam Filled	Thickness should be 25mm min for comfortable level		
17.	Roof	Soft / Hard Roof for providing weather resistance to occupants	Shall cover all area from wind screen to extreme rear and sides.		
18.	Roof height for each passenger	90cm (min.)	To be measured from highest point of Seat(s) vertically		

c Construction els e wheel Kit ry (for all devices t power storage in	<ul> <li>22 gauge closely litted and covered with rubber mat to prevent smoke or dust from entering</li> <li>Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts</li> <li>Min 8" – Max 10" Dia Rim Size</li> <li>Same as service tyre</li> <li>Plier x 1</li> <li>Screw Driver x 1</li> <li>Spanner (10 x 12) &amp; (14 x 16) x 2</li> <li>Plug Spanner x 1</li> <li>Wheel Jack with handle x 1</li> <li>Wheel Spanner x 1</li> </ul>	through floor and abnormal vibration with suitable strengths. Shall provide protection from weather and dust through floor and abnormal vibration with suitable strengths. As per PS standards As per PS standards	75	4708-75
els e wheel	covered with rubber mat to prevent smoke or dust from entering Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts Min 8" – Max 10" Dia Rim Size Same as service tyre Plier x 1 Screw Driver x 1 Spanner (10 x 12) & (14 x 16) x 2 Plug Spanner x 1 Wheel Jack with handle x 1	vibration with suitable strengths. Shall provide protection from weather and dust through floor and abnormal vibration with suitable strengths.	75	4708-75
els	covered with rubber mat to prevent smoke or dust from entering Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts Min 8" – Max 10" Dia Rim Size	vibration with suitable strengths. Shall provide protection from weather and dust through floor and abnormal vibration with suitable		
	covered with rubber mat to prevent smoke or dust from entering Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts Min 8" – Max 10"	vibration with suitable strengths. Shall provide protection from weather and dust through floor and abnormal vibration with suitable		
Construction	covered with rubber mat to prevent smoke or dust from entering Made of suitable material to protect from weather and dust with enough strength to	vibration with suitable strengths. Shall provide protection from weather and dust through floor and abnormal vibration with suitable		
	covered with rubber mat to prevent smoke or dust from	vibration with suitable		
board	Made of suitable sheet metal material not less than 22 gauge closely fitted and	Shall provide protection from dust		
s	Optional. Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts	Should be connected through hooks and springs		
mission	4 Forward + 1 Reverse Direct / Through Shaft	There shall be reverse gear System.		
ension a): Front b): Rear	<ul><li>a): Independent Suspension</li><li>/ Coil Spring</li><li>b): Rigid / Independent</li></ul>	As per standard		
ing circle diameter	700 cm (max.)	To be measured for both sides		
	suitable material.	proof/ physical inspection		
ne Capacity (cc/HP/KW)	≥150cc	Shall have suitable power to weight ratio.		
ne	4 Stroke Reciprocating Internal Combustion Engine	To be Examine on test bench as per standard		
tions	Safety bars	Shall be provided between each seating row / compartment.		
nd clearance (cm) Min	10	From the levelled surface		
	tions ne ne Capacity (cc/HP/KW) Tank Tank Capacity ing circle diameter ension a): Front b): Rear mission	tions Safety bars A Stroke Reciprocating Internal Combustion Engine A Stroke Reciprocating Internal Combustion Engine > 150cc Tank Fire and leak resistant suitable material. Tank Capacity 10 Liters (min) ing circle diameter 700 cm (max.) ension a): Front b): Rear A): Independent Suspension / Coil Spring b): Rigid / Independent mission 4 Forward + 1 Reverse Direct / Through Shaft s Optional. Made of suitable material to protect from weather and dust with enough strength to	tionsSafety barsShall be provided between each seating row / compartment.ne4 Stroke Reciprocating Internal Combustion EngineTo be Examine on test bench as per standardne Capacity (cc/HP/KW)≥150ccShall have suitable power to weight ratio.TankFire and leak resistant suitable material.To be fire resistant and leak proof/ physical inspectionTank Capacity10 Liters (min)Minimum capacityTank Capacity10 Liters (min)Minimum capacityTank Capacity10 Liters (min)Minimum capacityTo be measured for both sidesension a): Front b): Reara): Independent Suspension / Coil Spring b): Rigid / Independentmission4 Forward + 1 Reverse Direct / Through ShaftThere shall be reverse gear System.sOptional. Made of suitable material to protect from weather and dust with enough strength toShould be connected through hooks and springs	Ind clearance (cm) Min10From the levelled surfacetionsSafety barsShall be provided between each seating row / compartment.ne4 Stroke Reciprocating Internal Combustion EngineTo be Examine on test bench as per standardne Capacity (cc/HP/KW)≥150ccShall have suitable power to weight ratio.TankFire and leak resistant suitable material.To be fire resistant and leak proof/ physical inspectionTank Capacity10 Liters (min)Minimum capacityTank Capacity10 Liters (min)Minimum capacitying circle diameter700 cm (max.)To be measured for both sidesension a): Front b): Reara): Independent Suspension / Coil Spring b): Rigid / IndependentAs per standardsOptional. Made of suitable material to protect from weather and dust with enough strength toShould be connected through hooks and springs

	case of	12 Volts 26 Ah (min.)			
	electrically driven vehicle) for gasoline/CNG/LPG vehicle				
35.	Number Plates a): Front b): Rear	Standard Visible / Conspicuous space for number plates at the front and rear of the vehicle shall be provided?	Should be able to accommodate the government issued standard size number plate.		
	ACTIVE SAFI	ETY for Category L5 TRIC	YCLE, Mandatory Require	ments	5
1.	Parking Brake	Mechanical	To keep a fully laden vehicle stationary when parked at a slope of 18%	8	4708-78
2.	Brakes	Mechanical for rickshaw and hydraulic for all others	Mandatory for rear wheels only	8	4708-78
3.	Head Lamp	Low beam at 0mm 16500 lux(min.) 75mm12500 lux(min.) and shall be adjustable to give a view of the road at 7.5 meter	Single light / Double light To be verified through a lux meter	57	4708-57
4.	Front Side Lamp Units	Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45 <sup>0</sup> angle from a distance of 15 meters in day lights.	To be verified through a lux meter	50	4708-50
5.	Rear Lamp Units	Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber yellow turn signals visible at a distance of 15 meters in day light. Reverse gear indicator lamp emitting white light visible at a distance of 20 meters and giving a reasonable view to driver for reversing the vehicle.	To be verified through a lux meter	50	4708-50
6.	Parking Light a): Front b): Rear	Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45 <sup>0</sup> angle from a distance of	To be verified through a lux meter	0	4708-50

		15 meters in day lights.			
7.	Brake Lights	Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber yellow turn signals visible at a distance of 15 meters in day light. Reverse gear indicator lamp emitting white light visible at a distance of 20 meters and giving a reasonable view to driver	To be verified through a lux meter	0	4708-50
8.	Reverse Light	for reversing the vehicle. a) Two obligatory lamps showing to the front on either side emitting white light b) Two Red lamps not exceeding height of 4 ft inches	To be verified through a lux meter	0	4708-50
9.	Direction Indicators	Brake indicator lamps emitting red light visible in day light when brakes are applied	To be verified through a lux meter	0	4708-50
10	Reflector	The size of each reflector must be 400mm <sup>2</sup> at each side.	To mark not less than 10cm from the extreme boundaries of vehicle.		4708-3
11.	Rear View mirrors	Provided internally & externally so fitted as to enable the driver to have view of the road in the rear of vehicle	Shall provide a clear view of rear Total	1	4708-81
12.	Electric wiring system	12 V. Meeting Standard IP67	Safety insulated, Shall have proper color coding		
13.	Attainable speed	≥50 km / hr (.)	Shall be measured using a laden vehicle.		
	PASSIVE SAFETY	for Category L5 TRICYC	CLE, Mandatory Requirement	nts	
1.	Rear Seating protection (in case the last row of seat(s) faces backwards of the vehicle.	At least a safety bar/chain	Extended from one side of the vehicle to the other at extreme rear and above the seating height but not above the minimum backrest height	6	4708-16
2.	Entrance level for passengers (in case of un-laden vehicle)	30cm – 55cm	As per PS standard		

	GENERAL SA	FETY for Category L5 TRI	CYCLE, Mandatory Requir	emen	its.
1.	Speedometer/Odometer	Having Speed indication and distance counter with units.	Accuracy should be confirmed on vehicle test bench	39	4708-39
2.	Wind Screen	Laminated / Tempered Clear Glass with no distortion of vision.	Clear that would not cause distortion of vision and such type of glass which do not harm/injure the driver passenger in case of breakage/collision.	3	4708-43
3.	Wipers	Electric / Manual,	Shall be provided to clear at least 50% of screen area.		
	ENVIRONMENT	SAFETY for Category L5 7	<b>FRICYCLE</b> , Mandatory Req	luirei	nents
1.	Vehicle noise emissions	85 dbA (max.)	Calculate from db Meter and sensors		4708-9
2.	Vehicle's Horn sound emissions	105 dbC (max.)	Calculate from db Meter and sensors	8	4708-28
3.	Exhaust muffler	Steel pipe extended from engine to the rear end of the vehicle but not protruding beyond rear end of vehicle	Not to extend beyond extreme rear of body and shall nearly horizontal		
4	Exhaust gas emissions	4.5% (NDIR) max. As per NEQS for Motor Vehicles. Exhaust and Noise vide No. (SRO 72(KE)/2009)	For smoke & CO	0	4708-40
5.	CNG / LPG cylinders & kits	OGRA Approved			

# TABLE-02 Construction of vehicle for Category L5 LOADER TRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr. No.	Detail of Standards	Limits (with units)		UN Reg	PS-4708
1.	Wheel track	100cm – 145cm	To be measured from the center of the wheel on either side	-	
2.	Wheel base	165cm - 250cm	To be measured from the center of the front wheel to the center of rear wheel		
3.	Seating Capacity	1 (Driver Only)			
4.	Unladen Weights kgs (maximum)	425 kgs	Vehicle weight including all standard accessories without passenger measured.		
5.	Partitions between driver & cargo	Safety bars of suitable material	Shall be provided appropriately placed with seat		
6.	Doors mm/ft a): Front b): Rear:	N/A	Should be connected through hooks and springs		
7.	Body Construction	Made of suitable material to protect from weather and dust	Shall provide protection from weather and dust		

	with enough strength	to protectthrough	floor	and	abnormal	
	minor side impacts	vibratio	n with suit	able str	rengths.	

# TABLE-03 Construction of vehicle for Category L5 PASSANGER 3 SEAT TRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Seating Capacity	3			
2.	Unladen Weights kgs (maximum)	500 kg	Vehicle weight including all standard accessories without passenger measured		
3.	Engine Capacity cc/HP/Kw	≥150cc	Shall have suitable power to weight ratio.		
4.	Fuel Tank		To be fire and leakage resistant, Physical inspection		
5.	Fuel Tank Capacity	10 liters	Minimum Capacity		
6.	Doors mm/ft a): Front b): Rear:	protect from weather and dust with enough strength to protect minor side impacts			
7.	Body Construction	Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts	weather and dust		
8	Attainable speed	≥ 50 km/h	Shall be measured using a laden vehicle.		

# TABLE-04 Construction of vehicle for Category L5 PASSANGER 5 SEAT TRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Seating Capacity	5			
2.	Unladen Weights kgs (maximum)	500 kg	Vehicle weight including all standard accessories without passenger measured		
3.	Engine Capacity cc/HP/Kw	≥175cc	Shall have suitable power to weight ratio.		
4.	Fuel Tank		To be fire and leakage resistant, Physical inspection		
5.	Fuel Tank Capacity	10 liters	Minimum Capacity		
6.	Doors mm/ft a): Front b): Rear:	protect from weather and dust with enough strength to protect minor side impacts			
7.	Body Construction	Made of suitable material to protect from weather and dust with enough strength to protect	weather and dust		
8	Attainable speed	≥ 50 km/h	Shall be measured using a laden vehicle.		

# TABLE-05 Construction of vehicle for Category L5 PASSANGER 7 SEAT TRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr.	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Seating Capacity	7			
2.	Unladen Weights kgs (maximum)	500 kg	Vehicle weight including all standard accessories without		
3.	Engine Capacity cc/HP/Kw	200cc	passenger measured Shall have suitable power to weight ratio.		
4.	Fuel Tank	Fire and leakage resistan suitable material	To be fire and leakage resistant, Physical inspection		
5.	Fuel Tank Capacity	10 liters	Minimum Capacity		
6.	Doors mm/ft a): Front b): Rear:	Made of suitable material to protect from weather and dus with enough strength to protec minor side impacts			
7.	Body Construction	Made of suitable material to protect from weather and dus with enough strength to protec minor side impacts	weather and dust		
8	Attainable speed	≥ 50 km/h	Shall be measured using a laden vehicle.		

# TABLE-06

# Construction of Vehicle for Category L6, L7 QUADRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
		Mechanically operated to keep a fully laden vehicle stationary when parked at a slope of 18%	Shall be operated by the rider while seated in a driving position	78	4708-78
		(Refer to Annxure – II)			
		Hydraulic/ Mechanical	Mandatory for all wheels		
	a): Front	Drum/Disc		78	4708-78
	b): Rear	Drum/Disc			
	Electric wiring system	12 V. Meeting Standard IP67	Safety insulated,		
3.			Shall have proper colour coding.		
	Suspension a): Front	a): Independent	As per standards.		
4.	b): Rear	Suspension	-		
		b): Rigid or Independent			
	Transmission	4 or 5 Speed Forward + 1	There shall be reverse		
5.			gear System.		
6.	Engine	4 Stroke Reciprocating Internal	Analysis on engine		
		Combustion Engine	test bench		

7.	Tool Kit	Plier x 1	There should be at	1	
<i>.</i>			least one kit with each		
			unit.		
		$\begin{array}{cccccccccccccccccccccccccccccccccccc$	unit.		
		Plug Spanner x 1			
		Wheel Jack with handle x 1			
0		Wheel Spanner x 1	<b>T</b>		
	<b>,</b>	12 Volts 20 Ah (min.)	Inspect each cell of		
	horn etc		battery. As per PS		
			standard.		
9.		Standard Visible / Conspicuous			
	b): Rear	space for number plates at the	accommodate the		
		front and rear of the vehicle			
		shall be provided?	standard size number		
			plate.		
			Physical measurement to be taken.		
10.	Leg room (mm/inch)	405/25			
			To be verified through Lux meter		
11.	Front Parking Light	Two obligatory lamps showing	•	50	4708-50
		to the front on either emitting			
		white light			
		Brake indicator lamps emitting	To be verified	50	4708-50
12.	Brake Lights	red light visible in day light	through Lux meter		
10		when brakes are applied	~		
13.	Drive mechanism	4 Stroke Reciprocating Internal			
		Combustion Engine/Rotary	power to weight ratio.		
		Internal Combustion Engine / Electric Motor			
14	Reverse Light	Emitting white light visible in	To be verified	50	4708-50
14.				50	4708-30
1.7			through Lux meter	50	4700 50
15.	Direction Indicators	Amber yellow turn signals, two		50	4708-50
		on the front and two on the rear	through Lux meter		
		on each side. Option of two on			
		side panels. Front direction indicator should be visible at 45			
		degree angle			
16.	CNG / LPG cylinders & kits	OGRA approved	As per standards		
10.	CING / LI O Cylinders & Kits		no por standarus		
17.	Entrance level for passengers (in	150 150 mm / 6 16 in chas	As per DS stenderde		
1/.	case of un-laden vehicle) (mm/inch)	150 - 450  mm / 0 - 10  mcnes	As per PS standards		
18.	Electric wires	12 V	Should be insulated as per standard		
10.		12 V	snoulu de insulateu as per stalluaru		

# ACTIVE SAFETY for Category L6, L7 QUADRICYCLE, Mandatory Requirements.

	Detail of Standards	Limits (with units) Criteria		PS-4708
No.			Reg	
1.	Parking Brake	Mechanically operated to keep a fully laden vehicle stationary seated in a driving position when parked at a slope of 18%	/hile <sup>78</sup>	4708-78
		(Refer to Annxure – II)		
		For <b>L6 &amp; L7</b>		
2.	Service Brakes	Vehicles shall have Braking distance For L6 configurations that enable a Single front brake nly rider to actuate the service $S \le 0.1 V + 0.0143 V^2$ brake system control while seated in the normal driving Single rear brake only position and with both hands on $S \le 0.1 V + 0.0143 V^2$ the steering control.	78	4708-78

A       foot-actuated service brake system which operates on the brakes on all wheels, by way off-aking for 1.7 vehicles either: <ul> <li>(a) A split service brakeS ≤ 0.1 V + 0.0077 V<sup>2</sup></li> <li>(b) A CBS that operates their km/br when brake is applied on a brakes on all wheels</li> <li>(b) A CBS that operates their km/br when brake is applied on a wheels.</li> </ul> <li>I Head Lamp</li> <li>(c) Low beam at 0mm 16500 (c) Tom/Disc Drum/Disc</li> <li>(c) Low beam at 0mm 16500 (c) Tom/Disc</li> <li>(c) Low beam at 0mm 16500 (c) Tom 200 lax(min.) and wheels.</li> <li>(c) Head Lamp</li> <li>(c</li>					1	
system which operates on file brickes on all wheels, by way ofBraking for 1.7 vehicles either: <ul> <li>(a) A split service brack85 \$</li> <li>(b) A cBS that operates thein kmbr when brake is applied on a brakes on all wheels</li> <li>(b) A cBS that operates thein kmbr when brake is applied on a brakes on all wheels</li> </ul> <li>J Head Lamp</li> <li>(c) To brack the adjust the adjust the to give a view of the road at 7.5 meter from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45° angle from a distance of 1.5 meters in dark operational when from beam is switched on. Brake inficitor lamps emitting white light visible at a distance of 2.0 meters when signals visible at a distance of 1.5 meters in dark. Amber yellow turn signals visible at a distance of 2.0 meters in dark operational when from beam is switched on. Brake inficator lamps emitting white light visible at a distance of 2.0 meters in dark operational when from beam is switched on. Brake inficator lamps emitting white light visible at a distance of 1.5 meters in dark operational when from beam is switched on. Brake inficator lamps emitting white light visible at a distance of 1.5 meters in dark operational when from beam is switched on a distance of 7.5 meters in dark. Amber yellow turn signals visible at a distance of 7.5 meters in dark. Amber yellow turn signals visible at a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45° angle from a distance of 7.5 meters in dark. Amber yellow turn signals visible at a distance of 1.5 meters in day light. Reverse gaar indicator light meters in day lights.</li> <li>7.</li> <li>Brake Lights</li> <li>7.</li> <li>Brake Li</li>				$S \le 0.1 V + 0.0087 V^2$		
brakes on all wheels, by way of@Paking for L7 vehicles either:     (a) A split service brakedS ≤ 0.1 V + 0.0077 V <sup>2</sup> system; or Where V is the speed of the vehicl (b) A CBS that operates their km/hr when brake is applied on a wheels.     (b) A CBS that operates their km/hr when brake is applied on a wheels.       3.     Low beam at 0mm 16500 Single light / Double light tux(min.)     To be verified through Lux meter     57       4.     Front Side Lamp Units     Emitting while light visible rom a distance of 15 meters in day light.     To be verified through Lux meter     50       5.     Rear Lamp Units     Tail lamps emitting red light visible from a distance of 15 meters in day light.     To be verified through Lux meter     50       6.     Parking Light a): Front b): Rear     Tail lamps emitting red light visible at a distance of 15 meters in day light.     To be verified through Lux meter     50       7.     Brake Lights     Emitting while light visible at a distance of 15 meters in day light.     To be verified through Lux meter     50       7.     Brake Lights     Tail lamps emitting red light visible at a distance of 15 meters in day light.     To be verified through Lux meter     50       7.     Brake Lights     Tail lamps emitting red light visible at a distance of 15 meters in day light.     To be verified through Lux meter     50       7.     Brake Lights     Tail lamps emitting red light visible at a distance of 15 meters in day light.     To be verified through Lux meter     50       7.     <						
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system; or				$S < 0.1 V + 0.0077 V^2$		
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<ul> <li>International points</li> <li>when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber yellow turn signals visible at a distance of 15 meters in day light. Reverse gear indicator lamp emitting white light visible at a distance of 20 meters and giving a reasonable view to driver for reversing the vehicle.</li> <li>Parking Light a): Front b): Rear</li> <li>Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45° angle from a distance of 15 meters in day lights.</li> <li>To be verified through Lux meter 15 meters in day lights.</li> <li>Brake Lights</li> <li>Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber</li> </ul>						
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6.       Parking Light a): Front b): Rear       Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45° angle from a distance of 15 meters in day lights.       To be verified through Lux meter       50       4708-50         7.       Brake Lights       Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber       To be verified through Lux meter       50       4708-50						
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7.       Brake Lights       Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber       To be verified through Lux meter 50 4708-50						
7.       Brake Lights       Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber       To be verified through Lux meter 50 4708-50						
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yellow turn signals visible at a						
distance of 15 meters in day			distance of 15 meters in day			

		light. Reverse gear indicator lamp emitting white light visible at a distance of 20 meters and giving a reasonable			
		view to driver for reversing the vehicle.			
8.	Reverse Light	Two obligatory lamps showing to the rear on either side emitting white light		50	4708-50
9.	Direction Indicators	Indicator lamps emitting yellow light visible in day light when operated		50	4708-50
10	Reflector	The size of each reflector must be 10cm x 2cm minimum at each side.	To mark not less than 10cm from the extreme boundaries of vehicle.	3	4708-3
11.	Rear View mirrors	Provided internally & externally so fitted as to enable the driver to have view of the road in the rear of vehicle		81	4708-81
12.	Electric wiring system	e	Safety insulated, Shall have proper colour coding.		

# GENERAL SAFETY for Category L6, L7 QUADRICYCLE, Mandatory Requirements.

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Speedometer/Odometer	Having Speed indication and	Accuracy should be confirmed on	39	4708-39
		distance counter with units.	vehicle test bench		
			Clear that would not cause		
			distortion of vision and such type	43	4708-43
2.	Wind Screen		of glass which do not harm/injure		
			the driver passenger in case of		
			breakage/collision.		

# ENVIRONMENT SAFETY for Category L6, L7 QUADRICYCLE, Mandatory Requirements.

	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Ĩ	Exhaust pipe should be fitted in such a way that it should not	Not to extend beyond extreme rear of body and shall nearly horizontal		
		cause any fire by touching any body material of the vehicle			
2.	Vehicle noise emissions (Scale A Noise)		Must comply with National Environmental Quality Standards for	-	4708-9
3.	Exhaust gas emissions (CO)		Motor Vehicle Exhaust and Noise Vide No.(S.R.O 72(KE)/2009)	40	4708-40
4.	Vehicle's Horn sound emissions (Scale C)	105 dbC (max.)		28	4708-28
5.	CNG / LPG cylinders & kits	OGRA Approved	As per standards		

# Construction of Vehicle for Category L6 ATV QUADRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr. No.	Detail of Standards	Limits (with units)		UN Reg	PS-4708
1.	Overall length mm (max)	4000	To be measured using extreme ends.		
2.	Overall Width with folded mirrors mm (max)	2000	To be measured using extreme ends.		
3.	Overall Height mm (max)	2500	To be measured from the levelled ground surface to the extreme height of the vehicle		
	Wheel track (mm)	1060 - 1140	To be measured from the center of the wheel on either side		
5.	Wheel base (mm)	1780 - 2050	To be measured from the center of the front wheel to the center of the rear wheel		
5.	Overhang:a) Front: (max)mm / inchb) Rear: (max)c) Side: (max)				
7.	Seating Capacity	1			
8.	Unladen Weights kgs (maximum)	350	Vehicle Weight including all standard accessories and lubricants without passenger measured		
).	Passenger seat size	N/A	N/A		
0.	Passenger seat backrest	N/A	N/A		
1.	Passenger Seating height	N/A	N/A		
12.	Driver seat (minimum)	L: 760 mm / 36 inch W: 305 mm / 12 inch	Thickness should be at least 25mm for comfortable level		
13.	Roof	Soft Roof Water resistant	Shall cover all area from wind screen to extreme rear and sides.		
4.	Roof height	N/A	N/A		
5.	Protection from Weather	N/A	N/A		
6.	Ground clearance (cm) Min	10	From the levelled surface.		
7.	Partitions	N/A	N/A		
8.	Engine Capacity cc/HP/Kw	50cc, 6kW	To be examined on test bench as per standards.		
19.	Fuel Tank	Fire and leak resistant suitable Material	To be fire resistant and leak proof, physical inspection		
20.	Fuel Tank Capacity	15 liters	As per PS standards.		
21.	Turning circle diameter	4m – 6m	To be measured for both sides		
22.	Doors mm/ft a): Front b): Rear:	N/A	N/A		
23.	Floor board	N/A	N/A		
24.	Body Construction	N/A	N/A		
25.	Wheels	Min 8" – Max 10" Dia Rim Size	Jack and wheel spanner shall be provided	75	4708-75
26.	Spare wheel	N/A		75	4708-75
	Suspension a) Front b) Rear	NA	NA		

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Attainable Speed	<u>≥</u> 45 km/hr	Shall be measured using a laden vehicle.		
2.	Head Lamp	Minimum one light fitted in the center on the front. Low bea at 0mm 16500 lux(min.) 75mm12500 lux(min.) and shall be adjustable to give view of the road at 7.5 meter		57	4708-57
3.	Parking Light a): Front b): Rear	<ul> <li>a) Two obligatory lamped showing to the front on eith side emitting white light</li> <li>b) Two Red lamps n exceeding height of 3ft 6incher</li> </ul>	ot	50	4708-50
4.	Reflector	The size of each reflector	To mark not less than 10cm from the extreme boundaries of vehicle.	3	4708-3

# ACTIVE SAFETY for Category L6 ATV QUADRICYCLE, Mandatory Requirements

#### TABLE-08

### Construction of Vehicle for Category L6 PASSANGER QUADRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Overall length mm (max)	4000	To be measured using extreme ends.		
2.	Overall Width with folded mirrors (mm)	2000	To be measured using extreme ends.		
3.	Overall Height max mm	2500	To be measured from the levelled ground surface to the extreme height of the vehicle.		
4.	Wheel track (mm)	1120 - 1400	To be measured from the centre of the wheel on either side	-	
	Wheel base (mm)	1780 - 2050	To be measured from the centre of the front wheel to the center of the rear wheel		
6.	Overhang: a) Front: (max) (mm/inch) b) Rear: (max) c) Side: (max)	,	Distance from the extreme ends to the start of the wheel		
7.	Seating Capacity	2			
8.	Unladen Weights kgs (maximum)	425 kgs (max)	Vehicle Weight including all standard accessories and lubricants without passenger measured		
9.	Passenger seat size mm/inch	410/16 x 410/16 x 25mm Thk Equal L x W	Thickness should be 25mm for comfortable level	•	
10.	Passenger seat backrest mm/inch	410/16 x 410/16 x 25mm Thk Equal L x W	Thickness should be 25mm for comfortable level		
11.	Passenger Seating height mm/inch	410/16 From floor board	May be reduced to 22 cm (min.) in case bucket seats are used		
12.	Driver Seat (mm/inch)	W: 410/16 x 25mm Thk	Thickness should be 25mm for		

			comfortable level		
13.	Driver Seat Height mm/inch	410 / 16 from floor board	As per PS standards		
14.	Driver seat back rest mm/inch	410/16 x 410/16 x 25mm Thk	Thickness should be 25mm for comfortable level		
15.	Roof	Soft Roof Water resistant in installed	Shall cover all area from wind screen to extreme rear and sides.		
16.	Roof height mm / inch	1350/54 from the floor board	To be measured from highest point of Seat(s) vertically upwards.		
17.	Protection with Weather	To covered with suitable hard or soft material if installed.	Shall cover all area from wind screen to extreme rear and sides.		
18.	Ground clearance (cm) Min	10	From the levelled surface		
19.	Partitions	N/A	Shall be provided between each seating row / compartment.		
20.	Engine Capacity	$\leq$ 50 cc or 6 kW	To be examined on test bench as per standards.		
21.	Fuel Tank	Fire and leak resistant suitable Material	To be fire resistant and leak proof, physical inspection		
22.	Fuel Tank Capacity	15 liters	As per PS standards.		
23.	Turning circle diameter	8m - 12m	To be measured for both sides		
24.	Doors mm/ft a): Front b): Rear:	protect from weather and dus	Should be connected through hooks and springs Subject to the design requirement according to the provision		
25.	Floor board	material not less than 22 gauge closely fitted and covered with rubber mat to prevent smoke of dust from entering	vibration with suitable strengths.		
26.	Body Construction	Made of suitable material to protect from weather and dus with enough strength to protect minor side impacts	weather and dust through floor and abnormal vibration with suitable strengths.		
27.	Wheels	10" -12" Dia Rim size	Jack and wheel spanner shall be provided		4708-75
28.	Spare Wheels	Same as service tyre	Jack and wheel spanner shall be provided	75	4708-75
29.	Suspension a) Front b) Rear	a) Independent b) Rigid / Independent			

# ACTIVE SAFETY for Category L6 PASSANGER QUADRICYCLE, Mandatory Requirements

	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Attainable Speed	<u>≺</u> 45 km/hr (min.)	Shall be measured using a laden vehicle.		
		Minimum two light fitted on	To be verified using a Lux meter		
2.	Head Lamp	either side on the front. Low beam at 0mm 16500 lux(min.)		57	4708-57
	1	75mm12500 lux(min.) and			
		shall be adjustable to give a	L		
		view of the road at 7.5 meter			
3.	Parking Light a): Front	a) Two obligatory lamps	To be verified using a Lux meter		
	b): Rear	showing to the front on either		50	4708-50
		side emitting white light			
		b) Two Red lamps not			

		exceeding height of 4 ft			
			To mark not less than 10cm from	3	4708-3
4.	Reflector	must be 10cm x 2 cm at each	the extreme boundaries of vehicle.		
		side.			

### GENERAL SAFETY for Category L6 PASSANGER QUADRICYCLE, Mandatory Requirements

	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Wind Screen	Glass with no distortion of vision	Clear that would not cause distortion of vision and such type of glass which do not harm/injure the driver passenger in case of breakage/collision.		4708-43
2.	Wipers	Equipped with minimum of one motorized wiper to be provided covering at least 60% of the front windscreen wher used	2		

#### <u>TABLE-09</u> Construction of Vehicle for Category L6 LOADER QUADRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail of Standards	Limits (with units)	Criteria	UN PS-4708
No.				Reg
1.	Overall length mm/inch (max)	3700	To be measured using extreme ends.	
2.	Overall Width with folded mirrors (mm)	1500	To be measured using extreme ends.	
3.	Overall Height max (mm)	2500	To be measured from the levelled ground surface to the extreme height of the vehicle.	
4.	Wheel track (mm)	1120 - 1450	To be measured from the center of the wheel on either side	
5.	Wheel base (mm)	1780 - 2440	To be measured from the center of the front wheel to the center of the rear wheel	
6.	Overhang a) Front: (max) mm/in b) Rear: (max) c) Side: (max)		Distance from the extreme ends to the start of the wheel	
7.	Seating Capacity	2		
8.	Unladen Weights (kgs) (maximum)	500	Vehicle Weight including all standard accessories and lubricants without passenger measured	
9.	Passenger seat size (mm/inch)	410/16 x 410/16 x 25mm Equal L x W x T	As per standards	
10.	Passenger seat backrest (mm/inch)	410/16 x 410/16 Suitably Foam Filled min 25mm thickness	Optional for driver seat.	
11.	Seating height for each passenger (mm/inch)	410/16 from floor board	May be reduced to 22 cm (min.) in case bucket seats are used	
13.	Driver Seat (mm/inch)	410/16 x 25mm thickness	Thickness should at least 25mm for	•

			comfortable level
14.	Driver Seat Height (mm/inch)	410/16 from floor board	As per PS standard
15.	Driver seat back rest (mm/inch)	410/16 x 410/16	Thickness should at least 25mm for
15.	Driver seat back rest (min/men)	Suitably foam filled 25mm Thk	
16.	Roof	Soft Roof Water resistant	Shall cover all area from wind
10.	KOOI	Soft Roof Water resistant	screen to extreme rear and sides.
17.	Roof height	1250/54 mm/inch from the floor	To be measured from highest point
17.	Kool height	board	of Seat(s) vertically upwards.
18.	Protection with Weather		Shall cover all area from wind
10.	Trotection with weather	or soft material	screen to extreme rear and sides.
19.	Ground clearance (cm) (min)	10	From the levelled surface
19. 20.		-	
20.	Partitions	Steel Safety Bar or suitable material	Shall be provided between each
22			seating row / compartment.
22.	Engine Capacity cc/HP/Kw	≤ 50cc or 6kW	Shall have suitable power to weight
2.2			ratio.
23.	Fuel Tank		To be fire resistant and leak proof,
		material	physical inspection
24.	Fuel Tank Capacity	15 liters	As per PS standards.
25.	Turning circle diameter	8m – 12m	To be measured for both sides
28.	Doors mm/ft a): Front	Lockable Doors with glass	Should be connected through hooks
	b): Rear:	windows to be provided to give	and springs
		visibility for safe driving	
		Suitable protection through	
		solid material i.e., Fiberglass	
		PVC or metal sheets to be used for door construction.	
		a. Vehicle for Goods: 2 Doors	
		b. Vehicle for Passengers: 4	
		Doors	
29.	Floor board		Shall provide protection from dust
		material not less than 22 gauge	through floor and abnormal
		closely fitted and covered with	vibration with suitable strengths.
		rubber mat to prevent smoke of	inoration with suitable strengths.
		dust from entering	
30.	Body Construction	Made of suitable material to	Shall provide protection from
		protect from weather and dust	weather and dust
		with enough strength to protect	through floor and abnormal
		minor side impacts	vibration with suitable strengths.
31.	Wheels	Min 10" – Max 12"	Jack and wheel spanner shall be 75 4708-75
L		Dia Rim Size	provided
32.	Suspension a) Front	a) Independent	
	b) Rear	b) Rigid / Independent	

# ACTIVE SAFETY for Category L6 LOADER QUADRICYCLE, Mandatory Requirements

		Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Reflector	The size of each reflector	To mark not less than 10cm from	3	4708-3
		must be 10cm x 2 cm at each	the extreme boundaries of vehicle.		
		side.			
2.		Provided internally & externally so fitted as to enable the driver to have view of the road in the	Shall provide a clear view of rear Total	81	4708-81
		rear of vehicle			
3.	Attainable Speed		Shall be measured using a laden vehicle. (May be 25km/hr for electric vehicles).		

		Minimum two light fitted onDouble light		
		either side on the front. Low To be verified through Lux meter	50	4708-50
4.	Head Lamp	beam at 0mm 16500 lux(min.)		
		75mm12500 lux(min.) and		
		shall be adjustable to give a		
		view of the road at 7.5 meter		
5.	Parking Light a): Front	a) Two obligatory lampsTo be verified through Lux meter	50	4708-50
	b): Rear	showing to the front on either		
		side emitting white light		
		b) Two Red lamps not		
		exceeding height of 4 ft		

# GENERAL SAFETY for Category L6 LOADER QUADRICYCLE, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Wind Screen	Glass with no distortion o vision	Clear that would not cause distortion of vision and such type fof glass which do not harm/injure the driver passenger in case of breakage/collision.	-	4708-43
2.	Wipers	Equipped with Minimum of one motorized Wiper to be provided covering at least 60% of the front windscreen when used		t	

# TABLE-10 Construction of Vehicle for Category L7 ATV QUADRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Overall length mm/ft (max)	4000	To be measured using extreme		
			ends.		
2.	Overall Width with folded mirrors	2000	To be measured using extreme	,	
	mm/ft (max)		ends.		
3.	Overall Height from the ground	2500	To be measured from the levelled		
	mm/ft (max)		ground surface to the extreme height		
			of the vehicle.		
4.	Wheel track mm	1120 - 1400	To be measured from the center of	2	
			the wheel on either side		
5.	Wheel base mm	1780 - 2440	To be measured from the center of		
			the front wheel to the center of the		
			rear wheel		
6.	Overhang a) Front: (max)		NA		
	(mm/inch) b) Rear: (max)				
	c) Side: (max)				
7.	Seating Capacity	2	As per PS standards		
8.	Unladen Weights kgs (max)	450	Vehicle Weight including all		
			standard accessories and lubricants		
			without passenger measured		
9.	Passenger seat size (mm/inch)	410/16 x 410/16 x 25mm Thk	Thickness should at least 25mm for		
			comfortable level		
10.	Passenger seat backrest	N/A	N/A		
11.	Passenger Seating height (mm/in)	410/16	May be reduced to 22 cm (min.) in		

			case bucket seats are used		
12.	Partitions	N/A	N/A		
13.	Driver Seat (mm/inch) (minimum)	355/14	Thickness should at least 25mm for comfortable level		
14.	Driver Seat Height mm/inch (minimum)	410/16 from floor board	Thickness should at least 25mm for comfortable level		
15.	Driver seat back rest	N/A	N/A		
16.	Roof	Soft Roof Water resistant	Shall cover all area from wind screen to extreme rear and sides.		
17.	Roof height	N/A	To be measured from highest point of Seat(s) vertically upwards.		
18.	Protection with Weather	N/A	Shall cover all area from wind screen to extreme rear and sides.		
19.	Ground clearance (cm) Min	10	From the levelled surface.		
20.	Engine Capacity cc/HP/Kw	$\leq$ 70cc, 6kW	Shall have suitable power to weight ratio.		
21.	Fuel Tank		To be fire resistant and leak proof, physical inspection		
22.	Fuel Tank Capacity	15 liters	As per PS standards.		
23.	Turning circle diameter	6 m – 8 m	To be measured for both sides		
24.	Doors mm/ft a): Front b): Rear:	N/A	N/A		
25.	Floor board	N/A	N/A		
26.	Body Construction	Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts	Shall provide protection from weather and dust through floor and abnormal vibration with suitable strengths.		
27.	Wheels (Minimum)	8" – 10" Dia Rim size	Jack and wheel spanner shall be provided	75	4708-75
28.	Spare wheel	Same as service tyre	Jack and wheel spanner shall be provided	75	4708-75
29.	Footrests for Driver	Must be available on both sided	Strong enough to bear the load		
30.		Standard Visible / Conspicuous space for number plates at the front and rear of the vehicle shall be provided?			
31.		a) Independent b) Rigid / Independent			

# ACTIVE SAFETY for Category L7 ATV QUADRICYCLE, Mandatory Requirements.

	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Reflector		To mark not less than 10cm from the extreme boundaries of vehicle.	3	4708-3
2.	Rear View mirrors	Provided externally so fitted as to enable the driver to have view of the road in the rear of vehicle		81	4708-81
3.	Attainable Speed		Shall be measured using a laden vehicle. (May be 25km/hr for electric vehicles).		
		Minimum one light fitted in the	Double light		
		center on the front. Low beam		57	4708-57
4.	Head Lamp	at 0mm 16500 lux(min.)	(Measuring instrument not		

		75mm12500 lux(min.) and mandatory for Unit)		
		shall be adjustable to give a		
		view of the road at 7.5 meter		
5.	Parking Light a): Front	a) Two obligatory lamps		
	b): Rear	showing to the front on either	50	4708-50
		side emitting white light		
		b) Two Red lamps not		
		exceeding height of 3ft 6inches		

#### TABLE-11

#### Construction of Vehicle for Category L7 PASSANGER (2-SEATER) QUADRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr.	Detail of Standards	Limits (with units)	Criteria		PS-4708
No.				Reg	
•	Overall length mm/inch (max)	4000	To be measured using extreme		
			ends.		
•	Overall Width with folded mirrors	2000	To be measured using extreme		
	mm/inch		ends.		
•	Overall Height mm/inch	2500	To be measured from the levelled		
			ground surface to the extreme height		
			of the vehicle.		
•	Wheel track mm	1120 - 1400	To be measured from the center of		
			the wheel on either side		
•	Wheel base mm	1780 - 2440	To be measured from the center of		
			the front wheel to the center of the		
			rear wheel		
	Overhang a) Front: (max)		Distance from the extreme ends to		
	Mm/inch b) Rear: (max)	b) 455 / 18	the start of the wheel		
	c) Side: (max)	c) 100 / 4			
	Continue Connector				
•	Seating Capacity	2	As per PS standards.		
•	Unladen Weights kgs (maximum)	450 kg (max)	Vehicle Weight including all		
			standard accessories and lubricants	5	
			without passenger measured		
•	Passenger seat size (mm/inch)	410/16 x 410/16 x 25mm Thk			
0.	Passenger seat backrest (mm/inch)	410 / 16 x 410 / 16 Suitably	Optional for driver seat.		
		Foam Filled min 25mm Thk			
1.	Passenger Seating height mm/inch	410/25 from floor board	May be reduced to 22 cm (min.) in	L	
			case bucket seats are used		
12.	Driver Seat (mm/inch)	410/16 x 25mm Thickness	Thickness should be 25mm for		
			comfortable level		
3.	Driver Seat Height (mm/inch)	410/16 from floor board	As per standards		
4.	Driver seat back rest (mm/inch)	410/16 x 410/16 x 25 mm Thk	Thickness should be 25mm for		
			comfortable level		
5.	Roof	Soft Roof Water resistant	Shall cover all area from wind	l	
			screen to extreme rear and sides.		
6.	Roof height	1350 / 54 mm / inch from the	To be measured from highest point		
		floor board	of Seat(s) vertically upwards.		
7.	Protection with Weather	To covered with suitable hard	Shall cover all area from wind	l	
		or soft material	screen to extreme rear and sides.		
8.	Ground clearance	10 cm min	From the levelled surface.		
9.	Partitions	N/A	N/A		
). 0.	Wheels	10" – 12" Dia Rim size	Jack and wheel spanner shall be	75	4708-75
υ.	WILCIS			15	4/08-73
			provided		

21.	Spare wheel	Same as the service tyre	Jack and wheel spanner shall be 75 4708-75
			provided
22.	Engine Capacity cc/HP/Kw	≤ 250 cc or 15 kW	Shall have suitable power to weight
			ratio.
23.	Fuel Tank		To be fire and leak resistant,
		safety material	physical inspection
24.	Fuel Tank Capacity	15 liters	Minimum capacity
25.	Turning circle diameter	8m – 12m	To be measured for both sides
26.	Doors mm/ft a): Front b): Rear:	Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts	Should be connected through hooks and springs or hinges
27.	Floor board	Made of suitable sheet metal material not less than 22 gauge closely fitted and covered with rubber mat to prevent smoke or dust from entering	Shall provide protection from dust through floor and abnormal vibration with suitable strengths.
28.	Body Construction	protect from weather and dust with enough strength to protect minor side impacts	Shall provide protection from dust through floor and abnormal vibration with suitable strengths.
29.	Suspension a) Front	a) Independent	
	b) Rear	b) Rigid / Independent	

#### ACTIVE SAFETY for Category L7 PASSANGER (2-SEATER) QUADRICYCLE, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Head Lamp	beam at 0mm 16500 lux(min.) 75mm12500 lux(min.) and	Double light To be verified through Lux meter		4708-57
2.	Parking Light a): Front	shall be adjustable to give a view of the road at 7.5 meter a) Two obligatory lamps showing to the front on either	To be verified through Lux meter	50	4708-50
		side emitting white light b) Two Red lamps not exceeding height of 4 ft		50	
3.		side.	To mark not less than 10cm from the extreme boundaries of vehicle.	3	4708-3
4.		Provided internally & externally so fitted as to enable the driver to have view of the road in the rear of vehicle		81	4708-81
5.	Attainable Speed	<u>&lt;</u> 70 km / hr (max.)	Shall be measured using a laden vehicle.		

#### GENERAL SAFETY for Category L7 PASSANGER (2-SEATER) QUADRICYCLE, Mandatory Requirements

Sr. Detail of Standards	Limits (with units)	Criteria	UN PS-4708
No.			Reg

1.	Laminated / Tempered Clear Glass with no distortion of vision	Clear that would not cause distortion of vision and such type of glass which do not harm/injure the driver passenger in case of breakage/collision.	
2.	Equipped with Minimum of one motorized Wiper to be provided covering at least 60% of the front windscreen when used	Shall be provided to clear at least 50% of screen area.	

# <u>TABLE-12</u> Construction of Vehicle for Category L7 PASSANGER (4-SEATER) QUADRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail of Standards	Limits (with units)		UN PS-4708
No.				Reg
1.	Overall length (mm/in) (max)	3700	To be measured using extreme ends.	
2.	Overall Width with folded mirrors Max (mm/inch)	1500	To be measured using extreme ends.	
3.	Overall Height (mm/inch)	2500	To be measured from the levelled ground surface to the extreme height of the vehicle.	
4.	Wheel track (mm)	1120 - 1400	To be measured from the center of the wheel on either side	
5.	Wheel base (mm)	1780 - 2440	To be measured from the center of the front wheel to the center of the rear wheel	
6.	Overhang a) Front: (max) (mm/inch) b) Rear: (max) c) Side: (max)		Distance from the extreme ends to the start of the wheel	
7.	Seating Capacity (persons)	4	As per PS standards	
8.	Unladen Weights kgs (max)	450	Vehicle Weight including all standard accessories and lubricants without passenger measured	
9.	Passenger seat size (mm/in)	410/16 x 410/16 x 25mm Thk	As per standard.	
10.	Passenger seat backrest (mm/in)	410/16 x 410/16 x 25mm Thk Suitably Foam Filled	Thickness should be 25mm for comfortable level	
11.	Passenger Seating height (mm , inch)	410/16 from floor board	May be reduced to 22 cm (min.) in case bucket seats are used	
12.	Driver Seat (mm/inch)	410/16 x 25mm Thk	Thickness should be 25mm for comfortable level	
13.	Driver Seat Height	410/16 from floor board	As per standard.	
14.	Driver seat back rest (mm/inch)	410/16 x 410/16 x 25mm Thk	Thickness should be 25mm for comfortable level	
15.	Roof	Soft Roof Water resistant	Shall cover all area from wind screen to extreme rear and sides.	
16.	Roof height	board	To be measured from highest point of Seat(s) vertically upwards.	
17.	Protection with Weather	To covered with suitable hard or soft material	Shall cover all area from wind screen to extreme rear and sides.	
18.	Ground clearance (cm) (min)	10	From the levelled surface	
19.	Partitions	N/A	Shall be provided between each seating row / compartment.	

20.	Turning circle diameter	8 m – 12 m	To be measured for both sides		
21.	Engine Capacity cc/HP/Kw	≤ 250cc or 15kW	Shall have suitable power to weight ratio.		
22.	Fuel Tank		To be fire and leak resistant/ physical Inspection		
23.	Fuel Tank Capacity	15 liters	As per PS standards		
24.	Body Construction	protect from weather and dust	Shall provide protection from dust through floor and abnormal vibration with suitable strengths.		
25.	Wheels	Min 10" – 12" Dia Rim size	Jack and wheel spanner shall be provided	75	4708-75
26.	Floor board	material not less than 22 gauge	vibration with suitable strengths		
27.	Doors mm/ft a): Front b): Rear:		1 0		
28.	Spare wheel	Same as the service tyre	Jack and wheel spanner shall be provided	75	4708-75
29.	Suspension a) Front b) Rear	a) Independent b) Rigid / Independent			

### GENERAL SAFETY for Category L7 PASSANGER (4-SEATER) QUADRICYCLE, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1. 2.	Head Lamp Parking Light a): Front	beam at 0mm 16500 lux(min.) 75mm12500 lux(min.) and shall be adjustable to give a view of the road at 7.5 meter	Double light To be verified through Lux meter	57	4708-57
	b): Rear	showing to the front on either side emitting white light b) Two Red lamps not exceeding height of 4 ft		50	4708-50
3.	Reflector	The size of each reflector must be 10cm x 2 cm at each side.	To mark not less than 10cm from the extreme boundaries of vehicle.	3	4708-3
4.	Rear View mirrors	Provided internally & externally so fitted as to enable the driver to have view of the road in the rear of vehicle	I otal	81	4708-81
5.	Electric wiring system	12 V. Meeting Standard IP67	Safety insulated, Shall have proper colour coding.		
6.	Attainable Speed	<_70 km/hr (min.)	Shall be measured using a laden vehicle.		

#### GENERAL SAFETY for Category L7 PASSANGER (4-SEATER) QUADRICYCLE, Mandatory Requirements

	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	r b
1.	Wind Screen	Glass with no distortion of vision	Clear that would not cause distortion of vision and such type of glass which do not harm/injure the driver passenger in case of breakage/collision.		4708-43
2.	Wipers	Equipped with Minimum of one motorized Wiper to be provided covering at least 60% of the front windscreen when used			

#### TABLE-13

#### Construction of Vehicle for Category L7 LOADER QUADRICYCLE, Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr. No.	Detail of Standards	Limits (with units)			PS-4708
		2700		Reg	
1.	Overall length (mm) (maximum)	3700	To be measured using extreme		
2	Overall Width with folded mirrors	1500	ends.		
2.	(mm)	1500	To be measured using extreme		
2		2500	ends. To be measured from the levelled		
3.	Overall Height (mm)	2500			
			ground surface to the extreme height		
4		1100 1450	of the vehicle.		
4.	Wheel track (mm)	1120 - 1450	To be measured from the center of		
~		1700 0110	the wheel on either side		
5.	Wheel base (mm)	1780 - 2440	To be measured from the center of		
			the front wheel to the center of the		
-			rear wheel		
6.	Overhang a) Front: (max)		Distance from the extreme ends to		
	(mm/in) b) Rear: (max)	b) 610 / 24	the start of the wheel		
-	c) Side: (max)	c) 100 / 4			
7.	Seating Capacity (persons)	2	As per standards		
8.	Unladen Weights kgs (max)	≤600 kgs	Vehicle Weight including all		
			standard accessories and lubricants		
			without passenger measured		
9.	Passenger seat size mm/inch	410/16 x 410/16 x 25mm Thk	Thickness should be 25mm for		
		Equal L x W	comfortable level		
10.	Passenger seat backrest (mm/in)	410/16 x 410/16 x 25mm Thk	Thickness should be 25mm for	•	
		Suitably Foam Filled	comfortable level		
11.	Passenger Seating height (mm/in)	410/16 from floor board	May be reduced to 22 cm (min.) in		
			case bucket seats are used		
12.	Driver Seat (mm/inch)	410/16 x 25mm Thk	Thickness should be 25mm for	•	
			comfortable level		
13.	Driver Seat Height (mm/inch)	410/16 from floor board	As per standard	l	
14.	Driver seat back rest (mm/in)	410/16 x 410/16	Thickness should be 25mm for		
		Suitably foam filled	comfortable level		
15.	Roof	Soft Roof Water resistant	Shall cover all area from wind		
			screen to extreme rear and sides.		
16.	Roof height	1350/54 mm/inch from the floor	To be measured from highest point		
10.			re et measurea nom inghest point	1	

		board	of Seat(s) vertically upwards.		
17.	Protection with Weather		Shall cover all area from wind		
17.	Frotection with weather	or soft material	screen to extreme rear and sides.		
18.	Ground clearance (cm) (min)	10	serven to extreme real and states.		
19.	Partitions	Steel Safety Bar or	Shall be provided between each		
		suitable material (Polyvinyl or	seating row / compartment		
		Fiberglass)	southing row / compartment.		
20.	Turning circle diameter	8 m – 12 m	To be measured for both sides		
21.	Engine Capacity cc/HP/Kw	≤ 250 cc or 15 kW	Shall have suitable power to weight		
			ratio.		
22.	Fuel Tank	Fire proof suitable material	To be fire and leak resistant/		
			physical Inspection		
23.	Fuel Tank Capacity	15 liters	As per PS standards		
24.	Doors mm/ft a): Front	a) Made of suitable material to	Should be connected through hooks		
	b): Rear:	protect from weather and dust	and springs		
		with enough strength to protect			
		minor side impacts			
25		b) N/A			
25.	Floor board	Made of suitable sheet metal	Shall provide protection from dust		
		material not less than 22 gauge	through floor and abnormal		
		rubber mat to prevent smoke or	vibration with suitable strengths.		
		dust from entering			
26.	Body Construction	Well fitted structure providing	Shall provide protection from dust		
20.	Dody Construction	protection against dust and	through floor and abnormal		
			vibration with suitable strengths.		
		suitable strength	vioration with suitable strengths.		
27.	Wheels	Min 10inch – 12in Rim size	Jack and wheel spanner shall be	75	4708-75
			provided		
28.	Spare wheel	Same as service tyre	Jack and wheel spanner shall be	75	4708-75
			provided		
29	Suspension a) Front	a) Independent / Coil			
	b) Rear	b) Rigid / Independent			
30.	Brake System		Refer to Annx-II to this document	78	
		A parking brake system; and			
		A foot-actuated service brake			
		system which operates on the			
		brakes on all wheels, by way of			
		either:			
		<b>a.</b> A split service brake			
		system; or			
		<b>b.</b> A CBS that operates the			
		brakes on all wheels and a			
		secondary brake system, which			
		may be the parking brake			
1		system.			

#### ACTIVE SAFETY for Category L7 LOADER QUADRICYCLE, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units) Criteria	UN	PS-4708
No.			Reg	
		Minimum two light fitted on Double light		
		either side on the front. Low To be verified through Lux meter	57	4708-57
1.	Head Lamp	beam at 0mm 16500 lux(min.)		
		75mm12500 lux(min.) and		
		shall be adjustable to give a		
		view of the road at 7.5 meter		

2	000		To be verified through Lux meter		
2.		showing to the front on either		50	4708-50
		side emitting white light			
		b) Two Red lamps not			
		exceeding height of 4 ft			
3.		The size of each reflector must	To mark not less than 10cm from	3	4708-3
5.	Reflector	be 10cm x 2 cm at each side.	the extreme boundaries of vehicle.		
4.			Shall be measured using a laden		
4.	Attainable Speed	<70 km/hr (min.)	vehicle. (May be 25km/hr for		
			electric vehicles).		
5	Rear View mirrors	Provided internally &	Shall provide a clear view of rear	81	4708-81
5.			Totol		
		the driver to have view of the			
		road in the rear of vehicle			
L		roud in the real of vehicle			

#### GENERAL SAFETY for Category L7 LOADER QUADRICYCLE, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Wind Screen	Glass with no distortion of vision	Clear that would not cause distortion of vision and such type of glass which do not harm/injure the driver passenger in case of breakage/collision.		4708-43
2.		Equipped with Minimum of one motorized Wiper to be provided covering at least 60% of the front windscreen when used	Shall be provided to clear at least 50% of screen area.		

## TABLE: 14 Construction of Vehicle for Category L5, 3-WHEELER ELECTRIC AUTO RICKSHAW, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail Of Standards	Limits	Criteria	UNR	PS-4708
No				eg	
1	Motor Power	850 ~ 2500 Watts	Measured on Standard Test Bench		
2	Motor Type	DC Brush Less Motor	As Above		
3	Battery	48V30AH (min)	Conforming to PS: 4082/206-1* (*Optional for Dry Batteries)		
4	Transmission	Differential Drive, 4/5 Speed Forward + 1 Reverse			
5	Range	On a full single Battery charge the vehicle range shall not be less than continuous 60 km.			
6	Climbing Ability	Should be able to climb minimum of 100 gradient with full load on 25% of battery charge.			
7	Front Wheel Size	2.75-14		75	4708-75
8	Real Wheel Size	2.75-14		75	4708-75
9	Brake type	Front Disc/ Rear Drum		78	4708-78

10	Head Light	Low Beam 16500 Lux @ 00		
10	Ticad Light	(min) and 12,500 Lux @ 75mm	57	4708-57
		(min) at 7.5 meters distance	<i>с.</i>	.,
		(min).		
11	Dimension (L x W x H)	2500*1500*1000 mm		
12	Weight	148Kg Chassis Weight		
13	Max. loading Capacity	250 ~ 500 Kg		
14	Charging System & Period	6 to 8 Hours (per full charging)		
15	Battery charger	48V (3 Amp)		
15	Battery charger	+0 v (5 / imp)		
16	Electric Motor for Electric vehicle	Not exceed more than 6 kW		
		(max. rated continuous power)		
		with appropriate Motor Control		
		Unit (MCU) according to IP-67		
		Standard certification.		
		Should be able to climb		
		minimum of 10° gradient with		
		full load on 25% of battery		
		charge.		
17	Battery Type for Electric vehicle	Sealed Lead Acid/ Lithium-ion		
		battery or advanced technology		
		Battery disposal instructions to		
		be provided by the		
		manufacturer as notified by		
		Environment Department		
18	Battery size and range for Electri			
	vehicle	Engine: Maximum capacity 6		
		kWh with mandatory battery		
		management system complying		
		to IP-65 standards		
		For Electric Vehicle: Battery		
		range shall not be less than 100		
		km continuous (min)in a single		
1.0		charge		
19	Drive Mechanism	Electric Motor		
• •				
20	Maximum Power Output	6 kW		
21	Ground Clearance	10 cm (Min)		
22	Roof Material	Suitable Waterproof Material		
		to cover all the areas and to		
		protect the driver /		
		passengers from all types of		
		weather		

23	Roof Height	96 cm (min) from the highest point of seat vertically upwards		
24	Spare Wheel	Suitably placed for easy replacement on road. Should be of similar size as wheels in operational use. Jack and Wheel Spanner shall be provided.	75	4708-75
25	Body Structure	Well fitted structure providing protection against dust and abnormal vibrations with suitable strength		
26	Instrument Gauges and Indications on dash board	Suitable light indication for turn signal, gear position of transmission, high beam and gauge for Fuel must be provided.		

## ACTIVE SAFETY for Category L5 3-WHEELER ELECTRIC RICKSHAW, Mandatory Requirements

	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Parking Brake	Mechanical	To keep a fully laden vehicle stationary when parked at a slope of $15^{\circ}$	78	4708-78
		Mechanical for rickshaw and	1		
2.	Brakes	hydraulic for all others	Mandatory for rear wheels only	78	4708-78
		Low beam at 0mm 16500	Single light / Double light		
3.	Head Lamp	lux(min.) 75mm12500 lux(min.) and shall be adjustable to give a view of the road at 7.5 meter		57	4708-57
		Parking Light: White			
4.	Front Additional Lamp	Emitting Light visible fron distance of 7.5 meters in dark (Front + Rear)	To be verified through a lux meter	50	4708-50
		Turn Signal: Yellow Amber			
		Light visible at 45° (min from a distance of 15			
		meter in day light.			
		Fog Lamps (Optional):			
		White or Yellow Light			
		suitable to be used in fog or			
		smog visible at 5 meters (min) in dark			
		Tail Lamp: Emitting rec	To be verified through a lux meter		
~		light visible from a distance			
5.	Rear Lamp Units	of 15 meters (min) in dark			
		having synchronized operation with Front Head		50	4708-50

					1 1
		Lights & Parking Lights.			
		Brake Indication Light:			
		Emitting red light visible at a			
		distance of 20 meters when			
		operated in day light.			
		Turn Signal: Yellow Amber			
		Light visible at a distance of			
		15 meters in day light.			
		<b>Reverse Indication Light:</b>			
		Emitting White Light			
		visible at distance of 20			
		meters and giving the			
		reasonable view to driver			
		for reversing the vehicle in			
		dark.			
6.	Reflectors	Front & Rear sides, Back side	To mark not less than 10cm from	3	4708-3
0.			the extreme boundaries of vehicle.		
7.		Provided internally &	Shall provide a clean view of room		
7.	Rear View mirrors	externally so fitted as to enable	Shall provide a clear view of rear Total	81	4708-81
		the driver to have view of the	Total		
		road in the rear of vehicle			
8.	Electric wires	All electric wires, leads and	Safety insulated,		
0.	(Rule 202 of MVR, 1969)	harnesses should have suitable	Shall have proper colour coding.		
		color county and tonow II-05			
		standards			
9.	Speed (km/h)	≥50 Km/h	Shall be measured using a laden		
			vehicle.		

## PASSIVE SAFETY for Category L5, 3-WHEELER ELECTRIC RICKSHAW, Mandatory Requirements

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
	Rear Seating protection (in case the last row of seat(s) faces backwards of the vehicle.	At least a safety bar/chain	Extended from one side of the vehicle to the other at extreme rear and above the seating height but not above the minimum backrest height	16	4708-16
2.	Entrance level for passengers (in case of un-laden vehicle)	30cm – 55cm	As per PS standard		

## GENERAL SAFETY for Category L5, 3-WHEELER ELECTRIC RICKSHAW, Mandatory Requirements

	Detail of Standards	Limits (with units)			PS-4708
No.				Reg	
1.	Speedometer/Odometer	Having Speed indication and	Accuracy should be confirmed on	39	4708-39
		distance counter with units.	vehicle test bench		
			Clear that would not cause		
		Laminated / Tempered Clear	<b>9</b> 1	43	4708-43
2.	Wind Screen		of glass which do not harm/injure		
			the driver passenger in case of		
			breakage/collision.		

3.	Wipers	Electric / Manijal	Shall be provided to clear at least 50% of screen area.	

#### ENVIRONMENT SAFETY for Category L-Category Vehicles (Including L2 & L5) 3-WHEELER ELECTRIC VEHICLES, Mandatory Requirements

Sr. No.	Detail of Standards	Limits (with units)		UN Reg	PS-4708
1.	Vehicle noise emissions (Scale A Noise)	85 dbA (max.)	Calculate from db Meter and sensors	9	4708-9
2.	Vehicle's Horn sound emissions (Scale C)	105 dbC (max.)	Calculate from db Meter and sensors	28	4708-28

## TABLE: 15 Construction of Vehicle for Category L6- ELECTRIC QUADRICYCLES (GENERAL SPECS), Mandatory Requirements.

#### MANUFACTURING SPECIFICATIONS

Sr. No	Detail Of Standards	Limits	Criteria	UNR eg	PS-4708
1	Motor Power	Up to 6000 Watts	Measured on Standard Test Bench	-8	
2	Motor Type	DC. Brush Less Motor is preferred	As Above		
3	Battery	48V48AH (min)	Conforming to PS: 4082/206-1* (*Optional for Dry Batteries)		
4	Transmission	Differential Drive, or with Gears 4/5 Speed Forward + 1 Reverse			
5	Range	On a full single Battery charge the vehicle range shall not be less than continuous 100 km.			
6	Climbing Ability	Should be able to climb minimum of 100 gradient with full load on 25% of battery charge.			
7	Charging System & Period	6 to 8 Hours (per full charging)			
8	Battery charger (min)	48V (3 Amp)			
9	Electric Motor for Electric vehicle	Not exceed more than 10 kW (max. rated continuous power) with appropriate Motor Control Unit (MCU) according to IP-67 Standard certification. Should be able to climb minimum of 10° gradient with full load on 25% of battery charge.			
10	Battery Type for Electric vehicle	Sealed Lead Acid/ Lithium-ion battery or advanced technology			

		Battery disposal instructions to		
		be provided by the manufacturer as notified by		
		Environment Department		
11	Battery size and range for Electric			
	vehicle	range shall not be less than 100		
		km continuous (min)in a single		
		charge		
12	Drive Mechanism	Electric Motor		

# TABLE: 16 Construction of Vehicle for Category L7- ELECTRIC QUADRICYCLES (GENERAL SPECS), Mandatory Requirements. MANUFACTURING SPECIFICATIONS

Sr. No	Detail Of Standards	Limits	Criteria	UNR eg	PS-4708
1	Motor Power	Up to 15000 Watts	Measured on Standard Test Bench		
2	Motor Type	DC. Brush Less Motor is preferred	As Above		
3	Battery	48V48AH (min)	Conforming to PS: 4082/206-1* (*Optional for Dry Batteries)		
4	Transmission	Differential Drive, or with Gears 4/5 Speed Forward + 1 Reverse			
5	Range	On a full single Battery charge the vehicle range shall not be less than continuous 100 km.			
6	Climbing Ability	Should be able to climb minimum of 100 gradient with full load on 25% of battery charge.			
7	Charging System & Period	6 to 8 Hours (per full charging)			
8	Battery charger (min)	48V (3 Amp)			
9	Electric Motor for Electric vehicle	Not exceed more than 20 kW (max. rated continuous power) with appropriate Motor Control Unit (MCU) according to IP-67 Standard certification. Should be able to climb minimum of 10° gradient with full load on 25% of battery charge.			
10	Battery Type for Electric vehicle	Sealed Lead Acid/ Lithium-ion battery or advanced technology Battery disposal instructions to be provided by the manufacturer as notified by Environment Department			18 of 80

11	Battery size and range for Electric	For Electric Vehicle: Battery		
	vehicle	range shall not be less than 100		
		km continuous (min)in a single		
		charge		
12	Drive Mechanism	Electric Motor		

#### <u>TABLE-17</u> Construction of Vehicle for Category L2 TRICYCLE, Mandatory Requirements. <u>MANUFACTURING SPECIFICATIONS</u>

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
•	Overall length (max.)	3000 mm	To be measured using extreme		
			ends.		
•	Overall Width with folded mirrors	1500 mm	To be measured using extreme		
			ends.		
<b>.</b>	Overall Height from the ground	2000 mm	To be measured from the levelled		
			ground surface to the extreme height	t	
			of the vehicle.		
•	Wheel track	95 cm – 125cm	To be measured from the center of		
			the wheel on either side		
	Wheel base	150 cm - 230 cm	To be measured from the center of		
			the front wheel to the center of the		
			rear wheel		
5.	Overhang	100 cm (max.)	Distance from the extreme ends to		
			the start of the wheel		
	Seating Capacity	2			
•	Unladen Weights kgs (maximum)	280 kgs	Vehicle Weight including all	l	
			standard accessories and lubricants	5	
			without passenger measured		
).	Available seat size per passenger	38 cm x 38 cm (min.)	Thickness should be 25mm min for	•	
			comfortable level		
0.	Passenger seat backrest	40 cm x 38 cm (min.)	Optional for driver seat.		
1.	Passenger Seating height	30 cm (min.)	May be reduced to 22 cm (min.) in		
			case bucket seats are used		
			Physical measurement to be taken		
2.	Leg room for each passenger	33 cm (min.)			
3.	Driver Seat (mm/inch)	W: 410/16 x T 25mm	Thickness should be 25mm min for	•	
			comfortable level		
4.	Driver Seat Height (mm/inch)	410/16	Thickness should be 25mm min for	•	
		from floorboard	comfortable level		
5.	Driver seat back rest (mm/inch)	410 / 16 x 410/16 x 25mm	Thickness should be 25mm min for	•	
		x W x T	comfortable level		
6.	Roof	Suitably Foam Filled Soft Roof Water resistant			
0.	Rool	Soft Roof water resistant	Shall cover all area from wind	L	
7	Doof beight for each passar are	00om (min.)	screen to extreme rear and sides.		
7.	Roof height for each passenger	90cm (min.)	To be measured from highest point	4	
0	Destantion with West		of Seat(s) vertically upwards.		
8.	Protection with Weather	Soft Roof Water resistant	Shall cover all area from wind	l	
		10	screen to extreme rear and sides.		
19.	Ground clearance (cm) Min	10	From the levelled surface		

20.	Partitions	Safety bars	Shall be provided between each		
20.	Parutions	?	Shall be provided between each seating row / compartment.		
21.	Engine	4 Stroke Reciprocating Internal Combustion Engine	To be Examine on test bench as per standard		
22.	Engine Capacity (cc/HP/KW)	$\leq$ 50cc or 4kW	Shall have suitable power to weight ratio.		
23.	Fuel Tank	Fire and leak resistant suitable material	To be fire resistant and leak proof/ physical inspection		
24.	Fuel Tank Capacity	07 Liters (min)	Minimum capacity		
25.	Turning circle diameter	700 cm (max.)	To be measured for both sides		
26.	Suspension a): Front b): Rear	a): Independent Suspension / Coil Spring b): Rigid / Independent	As per standard		
	Transmission	Through Shaft	There shall be reverse gear System.		
28.	Doors	Optional. Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts			
29	Floor board	Made of suitable sheet metal material not less than 22 gauge	vibration with suitable strengths.		
30.	Body Construction	Made of suitable material to protect from weather and dust with enough strength to protect minor side impacts	weather and dust		
31.	Wheels	Min 8" – Max 10" Dia Rim Size			
32.	Spare wheel	Same as service tyre			
33.		Plierx1ScrewDriverx1Spanner(10 x 12) & (14 x16)x2PlugSpannerx1WheelJack with handle x 11WheelSpanner x 1	As per PS standards	75	4708-75
	Battery (for all devices except power storage in case of electrically driven vehicle) for gasoline/CNG/LPG vehicle	12 Volts 26 Ah (min.)	As per PS standards		
36.	Number Plates a): Front b): Rear	Standard Visible / Conspicuous space for number plates at the front and rear of the vehicle shall be provided?	Should be able to accommodate the government issued standard size number plate.		
37.	Drive mechanism		Shall have suitable power to weight ratio. As per the category standards		

ACTIVE SAFETY for Category L2 TRICYCLE, Mandatory Requirements.

Sr. No.	Detail of Standards	Limits (with units)	Criteria	UN Reg	PS-4708
1.	Parking Brake	Mechanical	To keep a fully laden vehicle stationary when parked at a slope of $15^{\circ}$		4708-78
2.	Brakes	Mechanical for rickshaw and hydraulic for all others	Mandatory for rear wheels only	78	4708-78
3.	Head Lamp	Low beam at 0mm 16500 lux(min.) 75mm12500 lux(min.) and shall be adjustable to give a view of the road at 7.5 meter	To be verified through a lux meter	57	4708-57
4.	Front Side Lamp Units	Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45 <sup>0</sup> angle from a distance of 15 meters in day lights.	To be verified through a lux meter	50	4708-50
5.	Rear Lamp Units		To be verified through a lux meter	50	4708-50
6.	Parking Light a): Front b): Rear	Emitting white light visible from a distance of 7.5 meters in dark. Amber yellow turn signals visible at 45 <sup>0</sup> angle from a distance of 15 meters in day lights.	To be verified through a lux meter	50	4708-50
7.	Brake Lights	Tail lamps emitting red light visible from a distance of 15 meters in dark operational when front beam is switched on. Brake indicator lamps emitting red light visible at a distance of 20 meters when operated in day light. Amber yellow turn signals visible at a distance of 15 meters in day light. Reverse gear indicator lamp emitting white light visible at a distance of 20 meters and giving a reasonable view to driver for reversing the vehicle.	To be verified through a lux meter	50	4708-50

8.	C	<ul> <li>a) Two obligatory lamps showing to the front on either side emitting white light</li> <li>b) Two Red lamps not exceeding height of 3 ft</li> </ul>	lux meter	50	4708-50
9.		Brake indicator lamps emitting red light visible in day light when brakes are applied		50	4708-50
10	Reflector	be 400mm <sup>2</sup> at each side.	To mark not less than 10cm from the extreme boundaries of vehicle.		4708-3
11.		Provided internally & externally so fitted as to enable the driver to have view of the road in the rear of vehicle	Shall provide a clear view of rear Total	81	4708-81
12.	Electric wiring system	12 V. Meeting Standard IP67	Safety insulated, Shall have proper colour coding.		
13.	Attainable speed	40 km / hr (max.)	Shall be measured using a laden vehicle.		

#### PASSIVE SAFETY for Category L2 TRICYCLE, Mandatory Requirements

	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
	Rear Seating protection (in case the last row of seat(s) faces backwards of the vehicle.	At least a safety bar/chain	Extended from one side of the vehicle to the other at extreme rear and above the seating height but not above the minimum backrest height	16	4708-16
2.	Entrance level for passengers (in case of un-laden vehicle)	30cm – 55cm	As per PS standard		

#### **GENERAL SAFETY** for Category L2 TRICYCLE, Mandatory Requirements.

Sr. No.	Detail of Standards	Limits (with units)		UN Reg	PS-4708
1.	Speedometer/Odometer	Having Speed indication and distance counter with units.	Accuracy should be confirmed on vehicle test bench		4708-39
2.	Wind Screen		Clear that would not cause distortion of vision and such type fof glass which do not harm/injure the driver passenger in case of breakage/collision.	43	4708-43
3.	Wipers	Electric / Manual,	Shall be provided to clear at least 50% of screen area.		

#### ENVIRONMENT SAFETY for Category L2 TRICYCLE, Mandatory Requirements.

Sr.	Detail of Standards	Limits (with units)	Criteria	UN	PS-4708
No.				Reg	
1.	Vehicle noise emissions (Scale A	85 dbA (max.)	Calculate from db Meter and sensors	9	4708-9
	Noise)				
2.	Vehicle's Horn sound emissions	105 dbC (max.)	Calculate from db Meter and sensors	28	4708-28
	(Scale C)				

3.	Exhaust muffler	Steel pipe extended from	Not to extend beyond extreme rear of		
		engine to the rear end of the	body and shall nearly horizontal		
		vehicle but not protruding			
		beyond rear end of vehicle			
4	Exhaust gas emissions (CO)	4.5% (NDIR) max.	Calculate from smoke tester	40	4708-40
5.	CNG / LPG cylinders & kits	OGRA Approved			

### ANNEX – A

#	DESCRIPTION OR RECORD (REF.)	AVAILABILITY OF RECORD		REMARKS
1	QA/QC records of critical parts	Yes	No	
А	Frame			
В	Wheel hub(s)			
С	Axel(s)			
D	Rim(s)			
E	Fuel tank			
F	Handle			
G	Speedometer unit			
Η	Head light unit			
Ι	Tail light unit			
J	Winker(s)			
Κ	Painted parts			
L	Ni, Cr Plated parts			
М	Seats and other body parts			
Ν	Exhaust muffler			
0	Brake system units			
Р	Gear units			
Q	Engine components (QA/QC Certificate in case of import			
R	Engine testing (RMP, Noise etc.)			
2	Main Assembly QA/QC records			
А	Torques			
В	Fitment			
С	Harness			
D	Aesthetics			
3	PDI QA / QC record			
А	Critical torques			
В	Electric systems			
С	Fitments			
D	Exhaust gas emissions			
E	Noise emissions			
F	Horn sound emission			
G	Test bench / Road test setup			
4	Critical Testing Facilities			
А	Exhaust gas emission analyzer			
В	Sound level meter			
С	Engine test stand			
D	Vehicle test bench			
E	Torque wrench(es)			
F	Vernier calipers / measuring tapes / measuring scales			
G	Depth gauges / thread gauges / micro meter			
Н	Measuring cylinders / beaker			
Ι	Coating thickness meter / Cross hatch test set-up			

### ANNEX- A-I

#### **Classification of Power-Driven Vehicles**

Power driven Vehicles classify into following categories according to ECE/TRANS/WP.29/78/Rev.6

**a.** Category L**b.** Category M**c.** Category N

#### **Category L Vehicle:**

Means a motor vehicle designed and constructed primarily for the carriage of passengers having an unladen vehicle mass of no more than 400 kg or of goods having an unladen vehicle mass of no more than 500 kg with two, three or four wheels and, in the case of four wheeled vehicles, with limited performance and mass.

#### **Category M Vehicle:**

Power driven vehicle having at least four wheels or more wheels designed and constructed for the carriage of passengers having:

a. an unladen vehicle mass of more than 400kg

**b.** an engine power higher than 15 kW.

There are three sub categories M1, M2 and M3

#### Category M1:

Vehicle used for the carriage of passengers and comprising not more than eight seats in addition to the driver's seat.

#### Category M2:

Vehicle used for the carriage of passengers and comprising more than eight seats in addition to the driver's seat, and having a maximum mass not exceeding 5 tons.

#### Category M3:

Vehicle used for the carriage of passengers and comprising more than eight seats in addition to the driver's seat, and having a maximum mass exceeding 5 tons.

#### **Category N Vehicle:**

Power driven vehicle having at least four wheels or more wheels designed and constructed for the carriage of goods. There are three sub categories N1, N2 and N3

#### Category N1:

Vehicle used for the carriage of goods and having maximum mass not exceeding 3.5 tons.

#### Category N2:

Vehicle used for the carriage of passengers and having maximum mass exceeding 3.5 tons but not exceeding 12 tons.

#### Category N3:

Vehicle used for the carriage of passengers and having maximum mass exceeding 12 tons.

#### Sub Classification of Category L:

This standard is specifically dealing with L2, L4, L5, L6 and L7. Category L vehicles further sub divided into following branches,

a. Category L1 Vehicles
b. Category L2 Vehicles
c. Category L3 Vehicles
d. Category L4 Vehicles
e. Category L5 Vehicles
f. Category L6 Vehicles
g. Category L7 Vehicles

#### **Category L2 Vehicles:**

A three wheeled vehicle of any wheel arrangement with an engine cylinder capacity in the case of a thermic engine not exceeding 50 cm3 and whatever the means of propulsion a maximum design speed not exceeding 50 km/h.

#### **Category L4 Vehicles:**

A vehicle with three wheels asymmetrically arranged in relation to the longitudinal median plane with an engine cylinder capacity in the case of a thermic engine exceeding 50 cm3 or whatever the means of propulsion a maximum design speed exceeding 50km/h (motor cycles with sidecars).

#### **Category L5 Vehicles:**

A vehicle with three wheels symmetrically arranged in relation to the longitudinal median plane with an engine cylinder capacity in case of a thermic engine exceeding 50 cm3 or whatever the means of propulsion a maximum design speed exceeding 50 km/h.

#### **Category L6 Vehicles:**

A vehicle with four wheels whose unladen mass is not more than 350 kg, not including the mass of the batteries in case of electric vehicles, whose maximum design speed is not more than 50 km/h and whose engine cylinder capacity does not exceed 50 cm3 for spark ignition engine, or whose maximum net power output does not exceed 4 kW in the case of other internal combustion engine, or whose maximum continuous rated power does not exceed 4 kW in the case of electric engines.

#### **Category L7 Vehicles:**

A vehicle with four wheels, other than that classified for the category L6, whose unladen mass is not more than 400kg (550 kg for vehicles intended for carrying of goods), not including the mass of batteries in the case of electric vehicles and whose maximum continuous rated power does not exceed 15 kW.

Category	Category name	Common classification	n criteria	
L5	All L-Category Vehicle	1. Length $\leq$ 4000mm		
	other than 2 wheel	2. Width $\leq$ 2000mm an	d	
		3. Height ≤2500mm		

#### Vehicle Category L type and Sub Classification:

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L5e-A	L5e-B	L5e-C	L5e-U	L5e-U1

This L5e Category is fully complying with Pakistan Motor Vehicle Ordinance 1965 Clause------ of Chapter ------under the definition of Motor Cab for carrying passenger not more than 10 including driver, sub-category A, B and C falls in this category.

Category	Category name	Common classification criteria
L5e	Powered tricycle Motor Cab	(1) three wheels and powered by a propulsion as listed under (3) and (2) mass in running order $\leq 350$ kg for passenger and $\leq 1500$ Kg for Cargo carrier (3) three-wheel vehicle that cannot be classified as a L2e vehicle
L5e-A	Tricycle	<ul> <li>(4) L5e vehicle other than those complying with the specific classification criteria for a L5e-B vehicle and</li> <li>(5) With a maximum of three seating positions, including the seating position of the driver.</li> </ul>
L5e-B	Tricycle	<ul> <li>(6) Designed as a passenger and their goods carrying vehicle and accessible by maximum two sides.</li> <li>(7) Equipped with a maximum of five seating positions, including the seating position for the driver</li> <li>(8) Exclusively designed for the carriage of persons with an enclosed, passenger compartment.</li> </ul>
L5e-C	Tricycle	(9) designed as a passenger carrying vehicle and characterized by an open passenger compartment to meet the cultural requirement for male and female passengers and accessible by three sides at least and maximum design speed $\leq$ 45 Km/h (10) Equipped with a maximum of less than ten seating positions, including the seating position for the driver and (a) Exclusively designed for the carriage of persons
L5e-U & L5e-U1	Tricycle	(11) Designed for carrying goods and or utilities with open deck for the goods or with Closed container type

	bitrati en en alibaba.com	
L6e-A	L6e-BP	L6e-BU

#### "Category L6":

A vehicle with four wheels whose unladen mass is not more than 350kg, not including the mass of the batteries in case of electric vehicles, whose maximum design speed is not more then 45km/h and whose engine cylinder capacity does not exceed 6 kW in case of other internal combustion engine, or whose maximum continuous rated power does not exceed 6 kW in the case of electric engines.

Category	Category name	Common classification criteria
L6e	Light Quadricycle	<ul> <li>(1) Four wheels and powered by a propulsion</li> <li>(2) Maximum design vehicle speed ≤ 45 km/h</li> <li>(3) Mass in running order ≤ 425 kg</li> <li>(4) Engine capacity ≤ 50 cm3</li> <li>(5) Equipped with a maximum of two seating positions, including the seating</li> </ul>
Sub-categories	Subcategory Name	position for the driver Supplemental sub-classification criteria
L6e-A	Light on-road quad	<ul> <li>(1) Maximum continuous net power ≤ 4 kW</li> <li>(2) Maximum speed 28mph</li> <li>(3) Mass running order up to 425 kg and max engine capacity is 50 cc.</li> </ul>
L6e-B	Light quadri- mobile	<ol> <li>(1) Enclosed driving and passenger compartment accessible by maximum three sides</li> <li>(2) Maximum continuous rated or net power ≤6 kW</li> </ol>
L6e-BP		<ul> <li>(1) L6e-B vehicle is mainly designed for passenger transport</li> <li>(2) L6e-B other than those complying with the specific classification criterion for a L6e-BU vehicle</li> </ul>
L6e-BU	Light Quadricycle for utility purposes	<ul> <li>(1) Exclusively designed for carriage of goods with an open or enclosed, virtually even and horizontal loading bed that meets the following criteria</li> <li>a. Length loading bed x width loading bed &gt; 0.3 x Length vehicle x Width vehicle</li> <li>b. An equivalent loading bed area as defined above in order to install machines and/or equipment</li> <li>c. Designed with the loading bed area which is clearly separated by a rigid partition from the area reserved for the vehicle occupants</li> <li>d. The loading bed area shall be able to carry a minimum volume represented by a 600 mm cube</li> </ul>



### "Category L7":

A vehicle with four wheels, other than that classified for the category L6, whose unladen mass is not more than 450kg (600 kg for vehicles intended for carrying of goods), not including the mass of batteries in the case of electric vehicles and whose maximum continuous rated power does not exceed 15 kW.

Category	Category name	Common classification criteria
L7e	Heavy Quadricycle	<ul> <li>(1) Four wheels and powered by a propulsion</li> <li>(2) &lt;450 kg for transport of passenger</li> <li>(2) &lt;600 kg for transport of passenger</li> </ul>
		<ul><li>(3) &lt;600 kg for transport of goods</li><li>(4) L7e vehicle that cannot be classified as L6e vehicle</li></ul>
Sub-categories	Subcategory Name	Supplemental sub-classification criteria
L7e-A	Heavy on-road quad	<ul> <li>(1) L7e vehicle not complying with the specific classification criteria for a L7e-B or a L7e-C vehicle</li> <li>(2) Vehicle designed for the transport of passengers only</li> <li>(3) Maximum continuous rated or net power &lt;15 kW.</li> </ul>
L7e-A1	A1 Heavy on-road quad	<ul> <li>(1) Maximum two straddle seating position, including the seating position for the rider.</li> <li>(2) Handlebar to steer.</li> </ul>

L7e-A2	A2 Heavy on-road quad	(1) L7e-A vehicle not complying with the specific classification criteria for a L7e-A1 vehicle
		(2) Maximum two non-straddle seating positions, including the seating position for the driver.
L7e-B	Heavy All Terrain quad	(1) L7e vehicle not complying with the specific classification
		criteria for a L7e-C vehicle
		(2) Ground clearance > 180 mm
L7e-B1	All terrain quad	(1) Maximum two straddle seating position, including the seating position for the rider.
		(2) Equipped with the handlebar to steer.
		Maximum design vehicle speed < 90 km/h
		(3) Wheel base to ground clearance ratio $< 6$ .
L7e-B2	Side by side buggy	(1) L7e-B vehicle other than a L7e-B1
270 22	Side by side buggy	(2) Maximum three non-straddle seats of which two positioned
		side by side, including the seating position for the driver.
		(3) Maximum net power $< 15 \text{ kW}$
		(4) Wheel base to ground clearance ratio $< 8$ .
L7e-C	Heavy Quadri-mobile	(1) L7e vehicle not complying with the specific classification
		criteria for a L7e-B vehicle
		(2) Maximum net power $< 15 \text{ kW}$
		(3) Maximum design vehicle speed < 90 km/h
		(4) Enclosed driving and passenger compartment accessible via
		maximum three sides
L7e-CP		ger(1) L7e vehicle not complying with the specific classification
	transport	criteria for a L7e-CU vehicle
		(2) Maximum four non straddle seats, including the seating
		position for the driver
L7e-CU		ity(1) Exclusively designed for the carriage of goods with open or
	purposes	closed virtually even and horizontal loading bed that meets the
		following criteria:
		a) Length loading bed x width loading bed > $0.3$ x Length vehicle
		x Width vehicle
		b) An equivalent loading bed area as defined above in order to
		install machines and/or equipment
		c) Designed with the loading bed area which is clearly separated
		by a rigid partition from the area reserved for the vehicle
		occupants d) The leading had erea shall be able to corry a minimum volume
		d) The loading bed area shall be able to carry a minimum volume represented by a 600 mm cube
		(2) Maximum two non straddle seats, including the seating
		position for the driver

SOURCE: Annex-1: Vehicle Standard Development dept. Survey of ECE Regulations and EC-Directive as per 1st September 2014.

#### ANNEX-II

#### **Standard for Brake of Three Wheeler(Tricycles) and Four Wheelers** (Quadricycles)

This standard is prepared for the first time considering Global Technical Regulation GTR3 formulated by UNECE which is set goal for the future of Pakistan Automobile Industries.

This standard specifies the need of service Brakes of three-wheel vehicles and four-wheel light duty vehicles which are covered under category of L5, L6 and L7 category of as described in: ECE/TRANS/WP.29/78/Rev.3 Consolidated Resolution on the Construction of Vehicles (R.E 3)

In order to facilitate access to the markets of member countries of WP-29 it is necessary to establish equivalence between the requirements of this standard and those of UNECE Regulation No. 78

#### **1. BRAKING STANDARD:**

Approval of vehicles of categories L2, L4, L5, L6 and L7 with regard to braking.

#### 2. SCOPE:\_

This Regulation applies to vehicles of categories L2, L4, L5, L6 and L7 as defined in Annex-1. Following categories do not include;

2.1 Vehicles with a Vmax of < 25 km/h;

**2.2** Vehicles equipped for disabled riders.

#### **3. DEFINITIONS:**

#### 3.1 Types of Braking Systems

Means devices which differ in such essential respects as:

3.1.1 "*Antilock Brake System (ABS)*" - means a system which senses wheel slip and automatically modulates the pressure producing the braking forces at the wheel(s) to limit the degree of wheel slip.

3.1.2. "*Baseline test*" means a stop or a series of stops carried out in order to confirm the performance of the brake prior to subjecting it to a further test such as the heating procedure or wet brake stop.

3.1.3. "*Brake*" means those parts of the brake system where the forces opposing the movement of the vehicle are developed.

3.1.4. "*Brake system*" means the combination of parts consisting of the control, transmission, and brake, but excluding the engine, whose function it is to progressively reduce the speed of a moving vehicle, bring it to a halt, and keep it stationary when halted.

3.1.5 "*Combined brake system (CBS)*" means: For vehicle categories  $L_5$ ,  $L_6$  and  $L_7$ : a service brake system where the brakes on all wheels are operated by the actuation of a single control.

3.1.6. "*Components of the braking system*" means one of the individual parts which, when assembled, constitute the braking system.

3.1.7. "*Control*" means the part actuated directly by the rider in order to supply or control the energy required for braking the vehicle to the transmission.

3.1.8. "Different types of braking systems" means devices which differ in such essential respects as:

(a) Components having different characteristics;

(b) A component made of materials having different characteristics, or a component differing in shape or size;

(c) A different assembly of the components.

3.1.9. "*Driver mass*" means the nominal mass of a driver that shall be 75 kg (subdivided into 68 kg occupant mass at the seat and 7 kg luggage mass).

3.1.10. "Engine disconnected" means when the engine is no longer connected to the driving wheel(s).

3.1.11. "*Gross vehicle mass*" or "*maximum mass*" means the technically permissible maximum laden mass as declared by the manufacturer.

3.1.12. "Initial brake temperature" means the temperature of the hottest brake before any brake application.

3.1.13. "Laden" means so loaded as to attain the gross vehicle mass as defined in paragraph 2.12.

3.1.14. "*Lightly loaded*" means mass in running order plus 15 kg for test equipment, or the laden condition, whichever is less. In the case of ABS tests on a low friction surface (Annex 3, paragraphs 9.4. to 9.7.), the mass for test equipment is increased to 30 kg to account for outriggers.

3.1.15. "Mass in running order" means the sum of the unladen vehicle mass and driver mass.

3.1.16. "*Peak braking coefficient (PBC)*" means the measure of tyre to road surface friction based on the maximum deceleration of a rolling tyre.

3.1.17. "*Power-assisted braking system*" means a brake system in which the energy necessary to produce the braking force is supplied by the physical effort of the rider assisted by one or more energy supplying devices, for example vacuum assisted (with vacuum booster).

3.1.18. "Secondary brake system" means the second service brake system on a vehicle equipped with a combined brake system.

3.1.19. "Service brake system" means a brake system which is used for slowing the vehicle when in motion.

3.1.20. "*Single brake system*" means a brake system which acts on only one axle.

3.1.21. "*Split service brake system (SSBS)*" means a brake system that operates the brakes on all wheels, consisting of two or more subsystems actuated by a single control designed so that a single failure in any subsystem (such as a leakage type failure of a hydraulic subsystem) does not impair the operation of any other subsystem.

3.1.22. "*Stopping distance*" means the distance travelled by the vehicle from the point the rider begins to actuate the brake control to the point at which the vehicle reaches a full stop. For tests where the

simultaneous actuation of two controls is specified, the distance travelled is taken from the point the first control is actuated.

3.1.23. "*Test speed*" means the vehicle speed measured the moment the driver begins to actuate the brake control(s). For tests where the simultaneous actuation of two controls is specified, the vehicle speed is taken from the point the first control is actuated.

3.1.24. *"Transmission"* means the combination of components that provide the functional link between the control and the brake.

3.1.25. "Unladen vehicle mass" means the nominal mass of the vehicle as indicated by the manufacturer(s) including all factory fitted equipment for normal operation of that vehicle (e.g. fire extinguisher, tools, spare wheel), plus coolant, oils, 90 per cent of fuel and 100 per cent of other gas or liquids, as specified by the manufacturer.

3.1.26. "Vehicle type" means a sub-category of L-category vehicles as defined in para 2.1.14 above.

3.1.27. "*Vmax*" means either the speed attainable by accelerating at a maximum rate from a standing start for a distance of 1.6 km on a level surface, with the vehicle lightly loaded, or the speed measured in accordance with ISO 7117:1995.

3.1.28. "Wheel lock" means the condition that occurs when there is a slip ratio of 1.00.

3.1.29. "*Emergency braking signal*" means logic signal indicating emergency braking specified in paragraphs 5.1.15. to 5.1.15.2. of this Regulation.

3.1.30. *"Braking Signal"* means a logic signal indicating when illumination of the stop lamp is required or allowed as specified in paragraph 5.1.17. of this Regulation.

3.1.31. "*Electric Regenerative Braking System*" means a braking system which, during deceleration, provides for the conversion of vehicle kinetic energy into electrical energy and is not part of the service braking system.

3.1.32. "*Disable the antilock brake system*" means to put the system into a state where it will no longer fulfil the technical requirements in paragraph 9 of Annex 3 to this Regulation."

**3.2** Approval of a vehicle - Means the approval of a vehicle type with regard to braking.

**3.3** Baseline Test - Means a stop or a series of stops carried out in order to confirm the performance of the brake prior to subjecting it to a further test such as the heating procedure or wet brake stop.

**3.4** Brake - Means those parts of the brake system where the forces opposing the movement of the vehicle are developed.

**3.5** Brake system - Means the combination of parts consisting of the control, transmission, and brake, but excluding the engine, whose function is to progressively reduce the speed of a moving vehicle, bring it to a halt, and keep it stationary when halted.

**3.6** Components of the Braking System - Means one of the individual parts which, when assembled, constitutes the braking system.

3.6.1 Control - Means the part actuated directly by the rider in order to supply or control the energy required for braking the vehicle to the transmission.

3.6.2 Master Cylinder Assembly

3.6.3 Brake Piping

3.6.4 Brake Drum Assembly

3.6.5 Brake Disc Assembly

**3.7 Driver mass** - Means the nominal mass of a driver that shall be 75 kg (subdivided into 68 kg occupant mass at the seat and 7 kg luggage mass).

**3.8** Engine disconnected - Means when the engine is no longer connected to the driving wheel(s).

**3.9 Gross vehicle mass or Maximum Mass** - Means the technically permissible maximum laden mass as declared by the manufacturer.

**3.10** Initial brake temperature - Means the temperature of the hottest brake before any brake application.

**3.11** Laden Weight - Means so loaded as to attain the gross vehicle mass.

**3.12** Lightly loaded - Means mass in running order plus 15 kg for test equipment, or the laden condition, whichever is less.

3.13 Mass in running order - Means the sum of the un-laden vehicle mass and driver mass.

**3.14 Peak braking coefficient (PBC)** - Means the measure of tyre to road surface friction based on the maximum deceleration of a rolling tyre.

**3.15** Stopping distance - Means the distance travelled by the vehicle from the point the rider begins to actuate the brake control to the point at which the vehicle reaches a full stop. For tests where the simultaneous actuation of two controls is specified, the distance travelled is taken from the point the first control is actuated.

**3.16** \_**Test speed** - Means the vehicle speed measured the moment the driver begins to actuate the brake control(s). For tests where the simultaneous actuation of two controls is specified, the vehicle speed is taken from the point the first control is actuated.

**3.17** Transmission - Means the combination of components that provide the functional link between the control and the brake.

**3.18** Unladen Vehicle Mass - Means the nominal mass of the vehicle as indicated by the manufacturer(s) including all factory fitted equipment for normal operation of that vehicle (e.g. fire extinguisher, tools, spare wheel), plus coolant, oils, 90 per cent of fuel and 100 per cent of other gas or liquids, as specified by the manufacturer.

**3.19** Vehicle tyre - Means group of attributes used to define the vehicles. The vehicle type can define the mode of transportation and which units of measure are used for volume and weight, such as

- **a.** The vehicle mass,
- **b.** Velocity maximum;

- c. A different type of braking device;
- **d.** The engine type;
- **e.** The final drive ratios;
- **f.** The tyre dimensions.
- g. Single/ Coupled chassis frame.
- **h.** Complete body with hood frame, hood cover and driver seat.

**3.20 Vmax-** Means either the speed attainable by accelerating at a maximum rate from a standing start for a distance of 1.6 km on a level surface, with the vehicle lightly loaded, or the speed measured in accordance with ISO 7117:1995.

**3.21** Wheel lock - Means the condition that occurs when there is a slip ratio of 1.00.

#### 4. SPECIFICATIONS

#### 4.1 BRAKE SYSTEM REQUIREMENTS

Each vehicle shall meet each of the tests specified for a vehicle of its category and for those brake features on the vehicle.

#### 4.1.1 Service Brake System Control Operation

Vehicles shall have configurations that enable a rider to actuate the service brake system control while seated in the normal driving position and with both hands on the steering control.

#### 4.1.2 Secondary brake system control operation

Vehicles shall have configurations that enable a rider to actuate the secondary brake system control while seated in the normal driving position and with at least one hand on the steering control.

#### 4.1.3 Parking brake system

If a parking brake system is fitted, it shall hold the vehicle stationary on the slope prescribed. The parking brake system shall:

a. Have a control which is separate from the service brake system controls; and

**b.** Be held in the locked position by solely mechanical means. Vehicles shall have configurations enable a rider to be able to actuate the parking brake system while seated in the normal driving position.

**4.1.4** Three-wheeled vehicles of vehicles category L4 shall be equipped with a split service brake system, with at least one brake operating on the front wheel and at least one break operating on the rear wheel. A brake on the sidecar wheel is not required if the vehicle meets the performance requirements.

**4.1.5** Four-wheeled vehicles of category L6 shall be equipped with a parking brake system plus one of the following service brake systems:

**a.** Two separate service brake systems, except CBS, which, when applied together, operate the brakes on all wheels; or

**b.** A split service brake system; or

c. A CBS that operates the brakes on all wheels and the secondary brake system which may be brake system.

**4.1.6** Category L5 and category L7 vehicles shall be equipped with:

4.1.6.1 A parking brake system; and

**4.1.6.2** A foot-actuated service brake system which operates on the brakes on all wheels, by way of either:

a. A split service brake system; or

b. A CBS that operates the brakes on all wheels and a secondary brake system, which may be the brake system.

**4.1.7** In cases where two separate service brake systems are installed, the systems may share a common brake, if a failure in one system does not affect the performance of the other.

**4.1.8** For vehicles that use hydraulic fluid for brake force transmission, the master cylinder shall:

**a.** Have a sealed, covered, separate reservoir for each brake system;

**b.** Have a minimum reservoir capacity equivalent to 1.5 times the total fluid displacement required to satisfy the new to fully worn lining condition with the worst case brake adjustment condition; and

c. Have a reservoir where the fluid level is visible for checking without removal of the cover.

**4.1.9** All warning lamps shall be mounted in the rider's view.

**4.1.10** Vehicles that are equipped with a split service brake system shall be fitted with a red warning lamp, which shall be activated:

**a.** When there is a hydraulic failure on the application of a force of  $\leq 90$  N on the control; or

**b.** Without actuation of the brake control, when the brake fluid level in the master cylinder reservoir falls below the greater of:

- (i) That which is specified by the manufacturer; and
- (ii) That which is less than or equal to half of the fluid reservoir capacity.

**4.1.11** To permit function checking, the warning lamp shall be illuminated by the activation of the ignition switch and shall be extinguished when the check has been completed. The warning lamp shall remain on while a failure condition exists whenever the ignition switch is in the "on" position.

#### 4.2 DURABILITY

- **4.2.1** Wear of the brakes shall be compensated for by means of a system of automatic or manual adjustment.
- **4.2.2** The friction material thickness shall either be visible without disassembly, or where the friction material is not visible, wear shall be assessed by means of a device designed for that purpose.

**4.2.3** During all the tests in this Regulation and on their completion, there shall be no friction material detachment and no leakage of brake fluid.

#### 4.3 MEASUREMENT OF DYNAMIC PERFORMANCE

The method used to measure performance is as specified in the respective tests. There are three ways in which the service

brake system performance may be measured:

#### **4.3.1** MFDD (Mean Fully Developed Deceleration):

$$d_{m} = \frac{V_{b}^{2} - V_{e}^{2}}{25.92 \cdot (S_{e} - S_{b})}$$

V1 = vehicle speed when rider actuates the control V<sub>b</sub> = vehicle speed at 0.8 V1 in km/h V<sub>e</sub> = vehicle speed at 0.1 V1 in km/h S<sub>b</sub> = distance travelled between V1 and Vb in meters S<sub>e</sub> = distance travelled between V1 and Ve in meters

#### 4.3.2 Stopping distance:

Based on the basic equations of motion:

$$S = 0.1 \cdot V + (X) \cdot V^2$$

Where:

S = stopping distance in meters

V = vehicle speed in km/h

X = a variable based on the requirement for each test

To calculate the corrected stopping distance using the actual vehicle test speed, the following formula is used:

 $Ss = 0.1 \cdot Vs + (Sa - 0.1 \cdot Va) \cdot Vs^2/Va^2$ Where: Ss = corrected stopping distance in meters Vs = specified vehicle test speed in km/h Sa = actual stopping distance in meters Va = actual vehicle test speed in km/h

Note: This equation is only valid when the actual test speed (Va) is within  $\pm$  5 km/h of the specified test speed (Vs).

#### 4.3.3 Continuous Deceleration Recording

For the burnishing procedure and tests such as the wet brake and heat fade – heating procedure, there is a continuous

recording of the vehicle's instantaneous deceleration from the moment a force is applied to the brake control until the end

of the stop.

#### 4.3.4 Brake lining materials.

Brake linings shall not contain asbestos.

#### **4.4 TESTS:**

The braking tests (test conditions and procedures) which vehicles submitted for approval are required to undergo, and the braking performance required, as prescribed here under:

#### 4.5 TEST CONDITIONS, PROCEDURES AND PERFORMANCE REQUIREMENTS.

#### 4.5.1 GENERAL

#### 4.5.1.1 Test surfaces

#### **4.5.1.1.1 High friction surface:**

- (a) Applicable to all dynamic brake tests excluding the ABS tests where a low-friction surface is specified;
  - (b) The test area is a clean and level surface, with a gradient  $\leq 1$  per cent;
  - (c) The surface has a nominal peak braking coefficient (PBC) of 0.9, unless otherwise

specified.

#### 4.5.1.1.2 Low friction surface:

- (a) Applicable to all dynamic brake tests where a low-friction surface is specified;
- (b) The test area is a clean, dry and level surface, with a gradient  $\leq 1$  per cent;
- (c) The surface has a PBC of  $\leq 0.45$ .

#### 4.5.1.2 Measurement of PBC:

The PBC is measured as determined by the approval authority using either:

(a) The American Society for Testing and Materials (ASTM) E1136 standard reference test tyre in accordance with ASTM

Method E1337-90, at a speed of 40 miles/h without water delivery; or

(b) The method specified in the Appendix to Annex 4 of UNECE Regulation No. 78, 01 series of amendments.

#### 4.5.1.3 Parking brake system tests:

The specified test slope has a clean and dry surface that does not deform under the mass of the vehicle.

#### 4.5.1.4 Test Lane Width:

For three-wheeled vehicles (vehicle categories L2, L4, L5, L6, and L7) the test lane width is

#### 2.5 m plus the

vehicle width.

#### 4.5.1.5 Ambient Temperature

The ambient temperature is between 4 °C and 45 °C.

#### 4.5.1.6 Wind Speed

The wind speed is not more than 5 m/s.

#### 4.5.1.7 Test Speed Tolerance

The test speed tolerance is  $\pm 5$  km/h.

In the event of the actual test speed deviating from the specified test speed, the actual stopping distance is corrected using the formula in paragraph 4.3.2.

#### 4.5.1.8 Automatic Transmission

Vehicles with automatic transmission shall complete all tests - whether they are for "engine connected" or "engine disconnected".

If an automatic transmission has a neutral position, the neutral position is selected for tests where "engine disconnected" is specified.

#### 4.5.1.9 Vehicle Position and Wheel Lock

- (a) The vehicle is positioned in the center of the test lane for the beginning of each stop;
- (b) Stops are made without the vehicle wheels passing outside the applicable test lane and without wheel lock.

#### 4.5.1.10 Test Sequence

	Test order	Paragraph
1.	Dry stop - single brake control actuated	4.3 4.5.2.6
2.	Dry stop - all service brake controls actuated	4.4 5
3.	Wet brake	4.5 6
4.	Heat fade	4.6 7
5.	If fitted:	
5.1.	Parking brake system	4.7 8
5.3.	Partial failure, for split service brake systems	4.8 9

Note 1/: Heat fade is always the last test to be carried out.

#### 4.5.2 Preparation

#### 4.5.2.1 Engine idle speed

The engine idle speed is set to the manufacturer's specification.

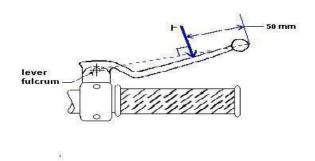
#### 4.5.2.2 Tyre pressures

The tyres are inflated to the manufacturer's specification for the vehicle loading condition for the test.

#### 4.5.2.3 Control application points and direction

For a hand control lever, the input force (F) is applied on the control lever's forward surface perpendicular to the axis of the lever fulcrum and its outermost point on the plane along which the control lever rotates (see figure below).

The input force is applied to a point located 50 mm from the outermost point of the control lever, measured along the axis between the central axis of the fulcrum of the lever and its outermost point.



For a foot control pedal, the input force is applied to the center of, and at right angles to, the control pedal.

#### 4.5.2.4 Brake temperature measurement

As determined by the approval authority, the brake temperature is measured on the approximate center of the braking path of the disc or drum using:

- (a) A rubbing thermocouple that is in contact with the surface of the disc or drum; or
- (b) A thermocouple that is embedded in the friction material.

#### 4.5.2.5 Burnishing procedure

The vehicle brakes are burnished prior to evaluating performance. This procedure may be completed by the manufacturer:

- (a) Vehicle lightly loaded;
- (b) Engine disconnected;
- (c) Test speed: Initial speed: 50 km/h or 0.8 Vmax, whichever is lower; Final speed = 5 to 10 km/h;
- (d) Brake application:
- (i) Each service brake system control actuated separately;
- (e) Vehicle deceleration:
  - (i) Single front brake system only: 3.0-3.5 m/s2 for vehicle categories L4;

- (ii) Single rear brake system only: 1.5-2.0 m/s2;
- (iii) CBS or split service brake system: 3.5-4.0 m/s2;
- (f) Number of decelerations: 100 per brake system;
- (g) Initial brake temperature before each brake application  $\leq 100$  °C;

(h) For the first stop, accelerate the vehicle to the initial speed and then actuate the brake control under the conditions specified until the final speed is reached. Then reaccelerate to the initial speed and maintain that speed until the brake temperature falls to the specified initial value. When these conditions are met, reapply the brake as specified. Repeat this procedure for the number of specified decelerations. After burnishing, adjust the brakes in accordance with the manufacturer's recommendations.

#### 4.5.2.6 DRY STOP TEST - SINGLE BRAKE CONTROL ACTUATED

#### Vehicle condition:

- (a) The test is applicable to all vehicle categories;
- (b) Laden:
  - For vehicles fitted with CBS and split service brake systems: the vehicle is tested in the

lightly

 loaded condition in addition to the laden condition;
 (c) Engine disconnected. The test is applicable to all vehicle categories;

#### 4.5.2.7 Test conditions and Procedure:

- (a) Initial brake temperature:  $\geq 55 \text{ °C}$  and  $\leq 100 \text{ °C}$ ;
- (b) Test Speed
  - (i) Vehicle categories L1, L2 and L6: 40 km/h or 0.9 Vmax, whichever is lower;
  - (ii) Vehicle categoriesL3, L4 and L5and L7: 60 km/h or 0.9 Vmax, whichever is

lower;

- (c) Brake Application:
  - (i) Each service brake system control actuated separately;
- (d) Brake actuation force:
  - (i) Hand control:  $\leq 200$  N;
  - (ii) Foot control:  $\leq 350$  N for vehicle categories L1, L2, L3, L4 and L6;  $\leq 500$  N for vehicle category L5; L7
  - Number of stops: until the vehicle meets the performance requirements, with a

(e) N maximum of 6 stops;

(f) For each stop, accelerate the vehicle to the test speed and then actuate the brake control under the conditions

specified in this paragraph.

#### 4.5.2.8 Performance Requirements

When the brakes are tested in accordance with the test procedure set out, the stopping distance shall be as specified in column 2 or the MFDD shall be as specified in column 3:

		Page <b>71</b> of <b>80</b>
Column1	Column 2	Column 3

Vehicle	STOPPING DISTANCE (S)	MFDD
Category	(Where V is the specified test speed in km/h and S is the	
	required stopping distance in metres)	
Single brake sys	tem, front wheel(s) braking only:	
L2 and L6	$S \le 0.1 V + 0.0143$	≥ 2.7
	V2	m/s2
L5 and L7	Not applicable	Not applicable
L3 and L7		
L4	$S \le 0.1 V + 0.0105 V_2$	$\geq$ 3.6
Single broke eve		m/s2
Single blake sys	tem, rear wheel(s) braking only:	
L2 and L6	$S \le 0.1 V + 0.0143$	≥ 2.7
	V2	m/s2
15	N. A. and Starley	Not an all only 1
L5 and L7	Not applicable	Not applicable
L4	$S \le 0.1 V + 0.0105$	$\geq$ 3.6
	V2	m/s2
Vehicles with C	BS or split service brake systems: for laden and lightly loaded	conditions:
L1, L2 and L6	$S \le 0.1 V + 0.0087$	> 4.4
	V2	m/s2
L5 and L7	$S \le 0.1 V + 0.0077$	≥ 5.0
	V2	m/s2
L4	$S \le 0.1 V + 0.0071 V2$	≥ 5.4 m/s2
Vehicles with C	BS – secondary service brake systems:	
ALL	$S \le 0.1 V + 0.0154$	≥ 2.5
	V2	m/s2

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#### 5 DRY STOP TEST – ALL SERVICE BRAKE CONTROLS ACTUATED

#### 5.1 Vehicle condition:

- (a) The test is applicable to vehicle categories L2, L4, L5, L6 and L7
- (b) Lightly loaded
- (c) Engine disconnected.

#### 5.2 Test conditions and procedure:

(a)	Initial brake temperature: $\geq 55$ °C and $\leq 100$ °C;	
(b)	Test speed: 100 km/h or 0.9 Vmax, whichever is lower;	
(c)	Brake application:	
brake service brake	Simultaneous actuation of both brake controls, in the case of a vehicle with two servi systems or actuation of the single brake control in the case of a vehicle with on system.	
(d)	Brake actuation force:	
	Hand control: $\leq 250$ N;	
	Foot control: $\leq 400$ N for vehicle category L2, L4;	
	$\leq$ 500 N for vehicle category L5, L6, L7	
(e)	Number of stops: until the vehicle meets the performance requirements, with a	
maximum of 6	stops;	
	For each stop, accelerate the vehicle to the test speed and then actuate the brake	
controls under the	conditions specified in this paragraph.	

#### **5.3** Performance requirements

When the brakes are tested in accordance with the test procedure, the stopping distance (S) shall be  $S \le 0.0060 \text{ V2}$  (where V is the specified test speed in km/h and S is the required stopping distance in meters).

#### 6 WET BRAKE TEST

#### 6.1 General:

- (a) The test is comprised of two parts that are carried out consecutively for each brake system:
  (i) A baseline test based on the dry stop test single brake control actuated;
  - (ii) A single wet brake stop using the same test parameters as in (i), but with the brake(s)
  - continuously sprayed with water while the test is conducted in order to measure the performance in wet conditions;
- (b) The test is not applicable to a parking brake system, unless it is the secondary brake;
- (c) Drum brakes or fully enclosed disc brakes are exempt from this test unless ventilation or open inspection ports are present;
- (d) This test requires the vehicle to be fitted with instrumentation that gives a continuous

recording

being brakes'

of brake control force and vehicle deceleration. The MFDD and the stopping distance measurements are not appropriate in this case.

#### 6.2 Vehicle condition:

- (a) The test is applicable to all vehicle categories;
- (b) Laden:

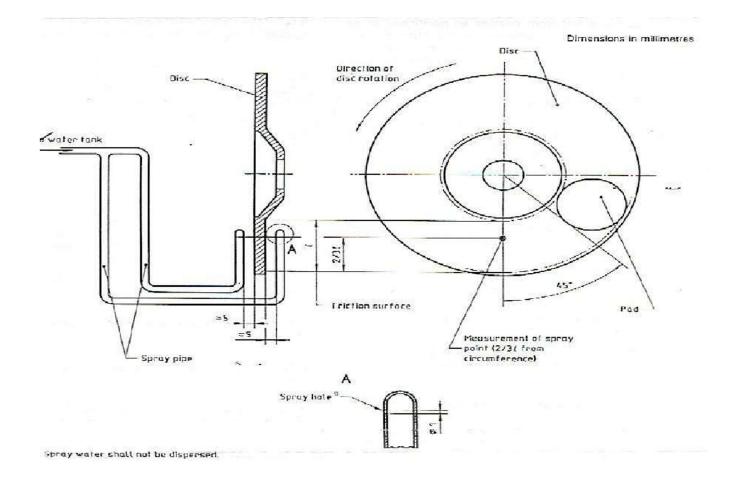
For vehicles fitted with CBS and split service brake systems: the vehicle is tested in the

loaded condition in addition to the laden condition;

(c) Engine disconnected;

lightly

- (d) Each brake is fitted with water spray equipment:
  - (i) Disc brakes: Sketch of water spray equipment:



The disc brake water spray equipment is installed as follows:

a.	Water is sprayed onto each brake with a flow rate of 15 liters/hr. The water is equally		
distributed	on each side of the rotor;		
b.	If the surface of the rotor has any shielding, the spray is applied 45° prior to the shield;		
с.	If it is not possible to locate the spray in the position shown on the sketch, or if the		
spray coincides	with a brake ventilation hole or similar, the spray nozzle may be advanced by an		
additional 90°	ditional 90° maximum from the edge of the pad, using the same radius;		
(ii)	Drum brakes with ventilation and open inspection ports:		
	The water spray equipment is installed as follows:		
a.	Water is sprayed equally onto both sides of the drum brake assembly (on the stationary		
ack plate and on the rotating drum) with a flow rate of 15 liters/h;			
b.	The spray nozzles are positioned two thirds of the distance from the outer		
circumference of the	rotating drum to the wheel hub center;		

c. The nozzle position is  $\Box$  15 $\Box$  from the edge of any opening in the drum back plate.

#### 6.3 Baseline test

#### 6.3.1 Test conditions and procedure:

(a)	The test in section 4.5.2.6. (dry stop test - single brake control actuated) is carried out for		
each brake	system but with the brake control force that results in a vehicle deceleration of 2.5		
-3.0 m/s2, and	the following is determined:		
	(i) The average brake control force measured when the vehicle is travelling between 80		
per	cent and 10 per cent of the specified test speed;		
	<ul> <li>(ii) The average vehicle deceleration in the period 0.5 to 1.0 seconds after the point of actuation of the brake control;</li> </ul>		
0.5	(iii) The maximum vehicle deceleration during the complete stop but excluding the final seconds;		
(b)	Conduct 3 baseline stops and average the values obtained in (i), (ii), and (iii).		

#### 6.3.2 Wet brake stop

#### 6.3.3 Test conditions and procedure:

(a) The vehicle is ridden at the test speed used in the baseline test set out with the water spray equipment operating on the brake(s) to be tested and with no application of the brake system;

(b) After a distance of  $\geq$  500 m, apply the averaged brake control force determined in the baseline test for the brake system being tested;

(c) Measure the average vehicle deceleration in the period 0.5 to 1.0 seconds after the point of actuation of the brake control;

(d) Measure the maximum vehicle deceleration during the complete stop but excluding the final 0.5 seconds.

#### 6.3.4 Performance requirements

When the brakes are tested in accordance with the test procedure, the wet brake deceleration performance shall be:

(a) The value measured  $\ge 60$  per cent of the averaged deceleration values recorded in the baseline test, i.e. in the period 0.5 to 1.0 seconds after the point of application of the brake control; and

(b) The value measured  $\leq 120$  per cent of the averaged deceleration values recorded in the baseline test, i.e. during the complete stop but excluding the final 0.5 seconds.

#### 7 HEAT FADE TEST

#### 7.1 General:

(a) The test comprises three parts that are carried out consecutively for each brake system:

i.A baseline test using the dry stop test - single brake control actuated;(section 8)

ii.A heating procedure which consists of a series of repeated stops in order to heat the brake(s);

iii. A hot brake stops using the dry stop test - single brake control actuated (article 4.3), to measure the brake's performance after the heating procedure;

- (b) The test is applicable to vehicle categories L2, L4, L5, L6 and L7;
- (c) The test is not applicable to parking brake systems and secondary service brake systems;
- (d) All stops are carried out with the vehicle laden;

(e) The heating procedure requires the vehicle to be fitted with instrumentation that gives a continuous recording of brake control force and vehicle deceleration. The MFDD and stopping distance measurements are not appropriate for the heating procedure. The baseline test and the hot brake stop require the measurement of either MFDD or the stopping distance.

#### 7.2 Baseline test

#### 7.2.1 Vehicle condition:

(a) Engine disconnected.

#### 7.2.2 Test conditions and procedure:

- (a) Initial brake temperature:  $\geq 55$  °C and  $\leq 100$  °C;
- (b) Test speed: 60 km/h or 0.9 Vmax, whichever is lower;
- (c) Brake application:
  - Each service brake system control actuated separately;
- (d) Brake actuation force: Hand control:  $\leq 200$  N; Foot control:  $\leq 350$  N for vehicle categories L2 and L4;
  - $\leq$  500 N for vehicle category L5, L6 and L7;

(e) Accelerate the vehicle to the test speed, actuate the brake control under the conditions specified and record the

control force required to achieve the vehicle braking performance specified.

#### 7.3 Heating procedure

#### 7.4 Vehicle condition:

(a) Engine transmission:

(i) From the specified test speed to 50 per cent specified test speed: connected, with the highest

appropriate

speed;

gear selected such that the engine speed remains above the manufacturer's specified idle

(ii) From 50 per cent specified test speed to standstill: disconnected.

#### 7.5 **PREPARATION OF THE VEHICLE**

7.5.1 The vehicle manufacturer before offering the vehicle shall ensure that vehicle sample must be run at least 1000Km.

7.5.2 The brake lever free and pedal free play shall be adjusted according to manufacturer's recommendations for optimum braking performance.

7.5.3 The weight of testing personnel/driver seated on the vehicles while testing and the instrumentation installed on the vehicle shall be considered part of vehicle mass. The additional load shall be selected and mounted in normal operating condition in such a way that actual mass during testing shall not exceed the specified laden or un-laden mass by more than 25 kg. Weight distribution among axles should be at the closest possible values recommended by the manufacturer. However, if sum of maximum recommended axle weight exceeds the gross vehicle weight, the actual weight on each axle shall be in proportionate to the same ratio of the gross vehicle weight to the sum of maximum recommended axle. Actual load condition shall be recorded in the report.

**7.5.4** The tires should be in good condition and should run in along with the vehicle. Declaration of the vehicle manufacturer shall be accepted as compliance to this sub-clause.

**7.5.5** At the start of the test, tires shall be cold and shall be inflated to the pressure specified for respective load condition of the vehicle.

#### 7.6 Test Conditions and Procedure:

- (a) Initial brake temperature prior to first stops only:  $\geq$  55 °C and  $\leq$  100 °C;
- (b) Test speed:

vehicle

to

Single brake system, front wheel braking only: 100 km/h or 0.7V max, whichever is lower; Single brake system, rear wheel braking only: 80 km/h or 0.7V max, whichever is lower; CBS or onlit convict health output in 100 km/h or 0.7V may, which output is lower;

CBS or split service brake system: 100 km/h or 0.7V max, whichever is lower;

- (c) Brake application: Each service brake system control actuated separately;
- (d) Brake actuation force:
  - (i) For the first stop:

The constant control force that achieves a vehicle deceleration rate of 3.0 - 3.5 m/s2 while the is decelerating between 80 per cent and 10 per cent of the specified speed;

- If the vehicle is unable to achieve the specified vehicle deceleration rate, this stop is carried out meet the deceleration requirements.
- (ii) For the remaining stops:
  - i. The same constant brake control force as used for the first stop;
  - ii. Number of stops: 10;
  - iii. Interval between stops: 1000 m;

(e) Carry out a stop to the conditions specified in this paragraph and then immediately use maximum acceleration to reach the specified speed and maintain that speed until the next stop is made.

#### 7.7 Hot Brake Stop

#### 7.8 Test Conditions and Procedure

Perform a single stop under the conditions used in the baseline test for the brake system that has been heated during the procedure. This stop is carried out within one minute of the completion of the procedure. With a brake control application force less than or equal to the force used during the test.

#### 7.9 **Performance Requirement:**

When the brakes are tested in accordance with the test procedure.

(a) The stopping distance:  $S2 \le 1.67 S1 - 0.67 x 0.1V$ 

Where: S1 = corrected stopping distance in meters achieved in the baseline test

S2 = corrected stopping distance in meters achieved in the hot brake stop V = specified test speed in km/h; or

(b) The MFDD  $\geq$  60 per cent of the MFDD recorded in the test set out in paragraph 4.6.2.

#### 8 Parking brake system test – for vehicles equipped with parking brakes

#### 8.1 Vehicle condition:

- (a) The test is applicable to vehicle categories L2, L4, L5, L6, and L7;
- (b) Laden;
- (c) Engine disconnected.

#### 8.2 Test conditions and procedure:

- (a) Initial brake temperature:  $\leq 100 \text{ °C}$ ;
- (b) Test surface gradient = 18 percent;
- (c) Brake actuation force:
  - Hand control:  $\leq 400$  N;
  - Foot control:  $\leq 500$  N;

(d) For the first part of the test, park the vehicle on the test surface gradient facing up the slope by applying the parking brake system under the conditions specified in this paragraph. If the vehicle remains stationary, start the measurement of the test period;

(e) On completion of the test with vehicle facing up the gradient, repeat the same test procedure with the vehicle facing down the gradient.

#### 8.3 **Performance requirements:**

When tested in accordance with the test procedure, the parking brake system shall hold the vehicle stationary for 5 minutes when the vehicle is both facing up and facing down the gradient.

#### 9 Partial Failure Test – for split service brake systems

#### 9.1 General information:

(a) The test is only applicable to vehicles that are equipped with split service brake

#### systems;

(b) The test is to confirm the performance of the remaining subsystem in the event of a hydraulic system leakage failure.

#### 9.2 Vehicle condition:

- (a) The test is applicable to vehicle categories L4, L5, L6, and L7;
- (b) Lightly loaded;
- (c) Engine disconnected.

#### 9.3 Test conditions and procedure:

(a) Initial brake temperature:  $\geq 55 \text{ °C}$  and  $\leq 100 \text{ °C}$ ;

(b) Brake actuation force: Hand control: ≤250 N; Foot control: ≤400 N

(c) Test speeds: 50 km/h and 100 km/h or 0.8 V max whichever is lower;

(d) Number of stops: until the vehicle meets the performance requirements, with a maximum of 6 stops for each test speed;

(e) Alter the service brake system to induce a complete loss of braking in any one subsystem. Then, for each stop, accelerate the vehicle to the test speed and then actuate the brake control under the conditions specified in this paragraph;

(f) Repeat the test for each subsystem.

#### 9.4 **Performance requirements:**

When the brakes are tested in accordance with the test procedure set out,

(a) The stopping distance (S) shall be  $\le 0.1 \text{ V} + 0.0117 \text{ V2}$  (where V is the specified test speed in km/h and S is the required stopping distance in meters) or the MFDD shall be  $\ge 3.3 \text{ m/s2}$ .

#### **10 INSTRUMENTATION**

**10.1** Installation of instruments should be as per recommendation of instrument manufacturer. All instruments shall be mounted in such a way that they do not affect the performance or stability of the vehicle and do not disturb the driver while normal driving of a vehicle and carrying out the test.

**10.2** Appropriate switches shall be fixed to control lever and Brake Pedal such that actuation of controls signaled to the instruments. Alternatively, brake light switch of the vehicle may be used, if possible to do so.

**10.3** Instruments must be calibrated according to instrument manufacturer's instructions before commencement of a test series.

**10.4** A time device would be needed to control actuation of both lever/paddle simultaneously, and record the time interval elapsed between actuation of two controls.

**10.5** Instruments for Stopping Distance

**10.6** Contactless electronic speed and distance measuring instruments or speed measuring system using an additional wheel when used, should meet the following least count and accuracy requirements.

Parameter	Least count	Accuracy
Speed	0.1km/h	$\pm$ 1 percent at the prescribed

Distance	0.1 m	speed for the test
Time		

#### **10.7** Instruments for Deceleration

Deceler meters should be installed on test vehicle properly such that its position is not likely to be disturbed during tests. This shall be fitted as close to center of gravity of vehicle as possible in longitudinal and lateral plane. Before commencement of each run, leveling of instrument within the limits prescribed by the instrument manufacturer shall be ensured.

The accuracy of the instrument for deceleration should be within  $\pm 3$  per cent

**10.8** For calculating mean fully developed deceleration/mean deceleration, it is essential that graph of deceleration is fairly uniform. It is not possible to lay down norms for steady features of this graph as this is influenced by many testing factors, mainly response of the rider. Hence, general engineering should be followed. The graph illustrated in Fig. 3 is typically valid graph and the graph illustrated in Fig. 4 shall be considered invalid. Methods of calculations of deceleration are also illustrated in Fig. 3.

**10.9** Instrument for Control Force

**10.10** Suitable load cells shall be used for measuring braking force and recommended least count accuracy should be within the limit of 10N (1kg) and 20N (2kg) respectively.

**10.11** Instrument for Speed Measurement

10.12 While measuring stopping distance by instruments, speed is also measured by these systems.

**10.13** A proper fixture need to be designed to measure the force applied on the brake paddle. One is to install force sensor other way is using pressure sensor and distance measuring device.

**10.14** While measuring deceleration, a speedometer may be used. This may be the one fitted on the vehicle. Appropriate temporary marking shall be made on the dial of speedometer in such a way that the actual speed of the vehicle. Measuring tolerance should be within a limit of +1 km/h of the specified initial speed. There shall be suitable markings for all necessary test speed.